TOSHIBA

2F304791012

AIR TO WATER HEAT PUMP

Installation Manual

R32

Hydro Unit -All In One Type-

Model name:

6kW model (HWT-60)

HWT-602S21SM3W-E
HWT-602S21MM3W-E
HWT-602S21SM6W-E
HWT-602S21MM6W-E
HWT-602S21ST6W-E
HWT-602S21MT6W-E

11kW model (HWT-110)

HWT-1102S21SM3W-E
HWT-1102S21MM3W-E
HWT-1102S21SM6W-E
HWT-1102S21MM6W-E
HWT-1102S21ST6W-E
HWT-1102S21MT6W-E
HWT-1102S21ST9W-E
HWT-1102S21MT9W-E

14kW model (HWT-140)

HWT-1402S21SM3W-E
HWT-1402S21MM3W-E
HWT-1402S21SM6W-E
HWT-1402S21MM6W-E
HWT-1402S21ST6W-E
HWT-1402S21MT6W-E
HWT-1402S21ST9W-E
HWT-1402S21MT9W-E

English

Original instructions

Please read this Installation Manual carefully before installing the Air to Water Heat Pump.
- This Manual describes the installation method of the Hydro Unit.
- For installation of the Outdoor Unit, follow the Installation Manual attached to the Outdoor Unit.
- This system is for residential use only.

REFRIGERANT

This Air to Water Heat Pump uses an HFC refrigerant (R32) in order to prevent destruction of the ozone layer.

Contents

1 General information

■System combination

Single Phase model

○: Available

Hydro Unit	Outdoor Unit								Backup heater type
	"HWT-401HW-E"	"HWT-601HW-E"	"HWT-801HW-E"	"HWT-1101HW-E"	"HWT-1401HW-E"	"HWT-801HRW-E"	"HWT-1101HRW-E"	"HWT-1401HRW-E"	
HWT-602S21SM3W-E	"○ 011-1W0610*"	"○ 011-1W0610*"	–	–	–	–	–	–	~,3kW
HWT-602S21SM6W-E	"○ 011-1W0610*"	"○ 011-1W0610*"	–	–	–	–	–	–	~,6kW
HWT-602S21ST6W-E	"○ 011-1W0610*"	"○ 011-1W0610*"	–	–	–	–	–	–	3N~,6kW
HWT-602S21MM3W-E	"○ 011-1W0610*"	"○ 011-1W0610*"	–	–	–	–	–	–	~,3kW
HWT-602S21MM6W-E	"○ 011-1W0610*"	"○ 011-1W0610*"	–	–	–	–	–	–	~,6kW
HWT-602S21MT6W-E	"○ 011-1W0610*"	"○ 011-1W0610*"	–	–	–	–	–	–	3N~,6kW
HWT-1102S21SM3W-E	–	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	~,3kW
HWT-1102S21SM6W-E	–	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	~,6kW
HWT-1102S21ST6W-E	–	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	3N~,6kW
HWT-1102S21ST9W-E	–	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	3N~,9kW
HWT-1102S21MM3W-E	–	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	~,3kW
HWT-1102S21MM6W-E	–	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	~,6kW
HWT-1102S21MT6W-E	–	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	3N~,6kW
HWT-1102S21MT9W-E	–	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	"○ 011-1W0611*"	"○ 011-1W0611*"	–	3N~,9kW
HWT-1402S21SM3W-E	–	–	–	–	"○ 011-1W0612*"	–	–	"○ 011-1W0612*"	~,3kW
HWT-1402S21SM6W-E	–	–	–	–	"○ 011-1W0612*"	–	–	"○ 011-1W0612*"	~,6kW
HWT-1402S21ST6W-E	–	–	–	–	"○ 011-1W0612*"	–	–	"○ 011-1W0612*"	3N~,6kW
HWT-1402S21ST9W-E	–	–	–	–	"○ 011-1W0612*"	–	–	"○ 011-1W0612*"	3N~,9kW
HWT-1402S21MM3W-E	–	–	–	–	"○ 011-1W0612*"	–	–	"○ 011-1W0612*"	~,3kW
HWT-1402S21MM6W-E	–	–	–	–	"○ 011-1W0612*"	–	–	"○ 011-1W0612*"	~,6kW
HWT-1402S21MT6W-E	–	–	–	–	"○ 011-1W0612*"	–	–	"○ 011-1W0612*"	3N~,6kW
HWT-1402S21MT9W-E	–	–	–	–	"○ 011-1W0612*"	–	–	"○ 011-1W0612*"	3N~,9kW

*Keymark certification number

3 Phase Model

3 Phase Outdoor Unit (HWT-801H8*,1101H8***,1401H8***) can only be combined with Hydro Unit manufactured after March 2023.**

○: Available

Hydro Unit	Outdoor Unit						
	"HWT-801H8W-E"	"HWT-1101H8W-E"	"HWT-1401H8W-E"	"HWT-801H8RW-E"	"HWT-1101H8RW-E"	"HWT-1401H8RW-E"	"Backup heater type"
HWT-1102S21SM3W-E	"○ 011-1W0613*"	"○ 011-1W0613*"	–	"○ 011-1W0613*"	"○ 011-1W0613*"	–	~,3kW
HWT-1102S21SM6W-E	"○ 011-1W0613*"	"○ 011-1W0613*"	–	"○ 011-1W0613*"	"○ 011-1W0613*"	–	~,6kW
HWT-1102S21ST6W-E	"○ 011-1W0613*"	"○ 011-1W0613*"	–	"○ 011-1W0613*"	"○ 011-1W0613*"	–	3N~,6kW
HWT-1102S21ST9W-E	"○ 011-1W0613*"	"○ 011-1W0613*"	–	"○ 011-1W0613*"	"○ 011-1W0613*"	–	3N~,9kW
HWT-1102S21MM3W-E	"○ 011-1W0613*"	"○ 011-1W0613*"	–	"○ 011-1W0613*"	"○ 011-1W0613*"	–	~,3kW
HWT-1102S21MM6W-E	"○ 011-1W0613*"	"○ 011-1W0613*"	–	"○ 011-1W0613*"	"○ 011-1W0613*"	–	~,6kW
HWT-1102S21MT6W-E	"○ 011-1W0613*"	"○ 011-1W0613*"	–	"○ 011-1W0613*"	"○ 011-1W0613*"	–	3N~,6kW
HWT-1102S21MT9W-E	"○ 011-1W0613*"	"○ 011-1W0613*"	–	"○ 011-1W0613*"	"○ 011-1W0613*"	–	3N~,9kW
HWT-1402S21SM3W-E	–	–	"○ 011-1W0614*"	–	–	"○ 011-1W0614*"	~,3kW
HWT-1402S21SM6W-E	–	–	"○ 011-1W0614*"	–	–	"○ 011-1W0614*"	~,6kW
HWT-1402S21ST6W-E	–	–	"○ 011-1W0614*"	–	–	"○ 011-1W0614*"	3N~,6kW
HWT-1402S21ST9W-E	–	–	"○ 011-1W0614*"	–	–	"○ 011-1W0614*"	3N~,9kW
HWT-1402S21MM3W-E	–	–	"○ 011-1W0614*"	–	–	"○ 011-1W0614*"	~,3kW
HWT-1402S21MM6W-E	–	–	"○ 011-1W0614*"	–	–	"○ 011-1W0614*"	~,6kW
HWT-1402S21MT6W-E	–	–	"○ 011-1W0614*"	–	–	"○ 011-1W0614*"	3N~,6kW
HWT-1402S21MT9W-E	–	–	"○ 011-1W0614*"	–	–	"○ 011-1W0614*"	3N~,9kW

*Keymark certification number

■ General specifications

Outdoor Unit

Single Phase model

Outdoor Unit								with cord heater		
			HWT-401HW-E	HWT-601HW-E	HWT-801HW-E	HWT-1101HW-E	HWT-1401HW-E	HWT-801HRW-E	HWT-1101HRW-E	HWT-1401HRW-E
Power supply			220-240 V ~50 Hz							
Type			INVERTER							
Function			Heating & Cooling							
Heating	Capacity	(kW)	4.0	6.0	8.0	11.0	14.0	8.0	11.0	14.0
	Input	(kW)	0.77	1.25	1.54	2.39	3.04	1.54	2.39	3.04
	COP	(W/W)	5.20	4.80	5.19	4.60	4.60	5.19	4.60	4.60
Cooling	Capacity	(kW)	4.0	5.0	6.0	8.0	10.0	6.0	8.0	10.0
	Input	(kW)	1.16	1.52	1.88	2.86	4.08	1.88	2.86	4.08
	COP	(W/W)	3.45	3.30	3.20	2.80	2.45	3.20	2.80	2.45
Refrigerant			R32							
Dimension	H x W x D	(mm)	630 x 800 x 300			1050 x 1010 X 370				
Cord heater		(W)	–					150		

3 Phase Model

Outdoor Unit						with cord heater		
			HWT-801H8W-E	HWT-1101H8W-E	HWT-1401H8W-E	HWT-801H8RW-E	HWT-1101H8RW-E	HWT-1401H8RW-E
Power supply			380-415 V 3N~ 50 Hz					
Type			INVERTER					
Function			Heating & Cooling					
Heating	Capacity	(kW)	8.0	11.0	14.0	8.0	11.0	14.0
	Input	(kW)	1.58	2.32	3.04	1.58	2.32	3.04
	COP	(W/W)	5.06	4.74	4.60	5.06	4.74	4.60
Cooling	Capacity	(kW)	6.0	8.0	10.0	6.0	8.0	10.0
	Input	(kW)	2.09	3.05	4.08	2.09	3.05	4.08
	COP	(W/W)	2.87	2.62	2.45	2.87	2.62	2.45
Refrigerant			R32					
Dimension	H x W x D	(mm)	1050 x 1010 X 370					
Cord heater		(W)	–			150		

Hydro Unit

4 kW, 6 kW model

Hydro Unit			HWT-602S21SM3W-E HWT-602S21MM3W-E	HWT-602S21SM6W-E HWT-602S21MM6W-E	HWT-602S21ST6W-E HWT-602S21MT6W-E
Back up heater capacity		(kW)	3.0	6.0	6.0
Power supply	for back up heater		220-240 V ~50 Hz	220-240 V ~50 Hz	380-415 V 3N~50 Hz
	for hot water cylinder heater (option)		220-240 V ~50 Hz		
Leaving water temperature	Heating	(°C)	20-55		
	Cooling	(°C)	7-25		
Dimension	H x W x D	(mm)	1700 x 595 x 670		

8 kW, 11 kW model

Hydro Unit			HWT-1102S21SM3W-E HWT-1102S21MM3W-E	HWT-1102S21SM6W-E HWT-1102S21MM6W-E	HWT-1102S21ST6W-E HWT-1102S21MT6W-E	HWT-1102S21ST9W-E HWT-1102S21MT9W-E
Back up heater capacity		(kW)	3.0	6.0	6.0	9.0
Power supply	for back up heater		220-240 V ~50 Hz	220-240 V ~50 Hz	380-415 V 3N~50 Hz	380-415 V 3N~50 Hz
	for hot water cylinder heater (option)		220-240 V ~50 Hz			
Leaving water temperature	Heating	(°C)	20-65			
	Cooling	(°C)	7-25			
Dimension	H x W x D	(mm)	1700 x 595 x 670			

14 kW model

Hydro Unit			HWT-1402S21SM3W-E HWT-1402S21MM3W-E	HWT-1402S21SM6W-E HWT-1402S21MM6W-E	HWT-1402S21ST6W-E HWT-1402S21MT6W-E	HWT-1402S21ST9W-E HWT-1402S21MT9W-E
Back up heater capacity		(kW)	3.0	6.0	6.0	9.0
Power supply	for back up heater		220-240 V ~50 Hz	220-240 V ~50 Hz	380-415 V 3N~50 Hz	380-415 V 3N~50 Hz
	for hot water cylinder heater (option)		220-240 V ~50 Hz			
Leaving water temperature	Heating	(°C)	20-65			
	Cooling	(°C)	7-25			
Dimension	H x W x D	(mm)	1700 x 595 x 670			

Air to Water Heat Pump operating conditions

For proper performance, operate the Air to Water Heat Pump under the following temperature conditions:

Cooling operation	Outdoor temperature	: 10°C to 43°C
	Room temperature	: 18°C to 32°C (Dry bulb temp.)
Hot water	Outdoor temperature	: -20°C (-25°C*) to 43°C
	Room temperature	: 5°C to 32°C
Heating operation	Outdoor temperature	: -20°C (-25°C*) to 25°C
	Room temperature	: 5°C to 32°C

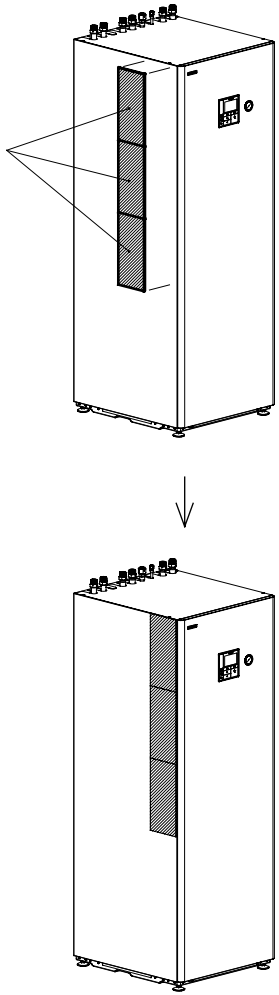
(*) HWT-801H(R)W-E, HWT-1101H(R)W-E, HWT-1401H(R)W-E
HWT-801H8(R)W-E, HWT-1101H8(R)W-E, HWT-1401H8(R)W-E

If Air to Water Heat Pump is used outside of the above conditions, safety protection may work.

Do not install the hydro unit and water pipes in the area where there is a risk of freezing.

Do not install the hydro unit where the outside temperature may drop below freezing point. Also, the hydro unit may get wet in the rain.

2 Accessory parts

No.	Parts name	Quantity
1	Installation Manual (this document)	1
2	Owner's Manual	1
3	Insulator for cooling Insulator 	3
4	CD	1

3 Preparations for installation

■ Parts required to connect this product (Common items)

Category	Part	Specification	Quantity
Water piping	Drain cock	(for water charge)	1
	Isolating ball valves	3/4" for service	1zone model : 2 2zone model : 4
Electrical system	Earth leakage breaker for main power supply	30 mA	1
	Earth leakage breaker for backup heater	30 mA	1

■ Options required for each function

Purpose	In the Hydro Unit		Purchased part	
	Part name	Model name	Part name	Prescribed specification
Heating	–	–	Radiator(s), Fan coil(s), Under floor heating	
Heating &Cooling (all rooms)	–	–	Fan coil(s)	
Heating & Cooling (partly heating only)	–	–	Motorized 2-way valve (for cooling)	Refer to "Control parts specifications" on page 13.
Interlocking with boiler	–	–	Boiler	Other power supply. Signal 12 V input function is required for boiler.

4 Precautions for safety

■ General safety precautions

Ensure that all Local, National and International regulations are satisfied.

- Read the "Precautions for safety" carefully before installation.
- The precautions described below include the important items regarding safety – Observe them without fail.
- After the installation work has been completed, perform a test run to check for any problems. Follow the Owner's Manual to explain how to use and maintain the unit to the customer.
- Turn off the main power supply switch (or breaker) before unit maintenance.
- Ask the customer to keep the Installation Manual along with the Owner's Manual.

■ Refrigerant precautions

- If a refrigerant leak is suspected contact the dealer who supplied the system, in the case of a recharge of refrigerant ask service personnel for details of the leak and confirmation of the repairs completed.
- Generally the refrigerant does not leak, however, if the refrigerant should leak into a room and a heater or stove burner in the room is lit, toxic gas may be generated.
- Do not install the system in a location subject to a risk of exposure to a combustible gas.
  If a combustible gas leaks and stays around the unit a fire may occur.
- Install the refrigerant pipe securely during installation and before operation.
  If the compressor is operated with no pipe work connected and valves open the compressor will suck air which would result in over pressurization of the system which may result in bursting or injury.
  Observe the same precautions for refrigerant recovery work (pump back procedure to Outdoor Unit) and do not disconnect pipe work until refrigerant is recovered and valves closed.

⚠ WARNING

Installation precautions

- Ask an authorized dealer or qualified installation professional to install/maintain the Air to Water Heat Pump System.
  Inappropriate installation may result in water leaks, electric shock or fire.
- Electrical work must be performed by a qualified electrician in accordance with the installation manual.
  An inappropriate power supply capacity or installation may result in fire.

- When completing any electrical works to the system ensure that all Local, National and International regulations are satisfied. Inappropriate grounding may result in electric shock.
- Ensure all electrical cables, used for the Hydro Unit installation, comply with all Local and National regulations. Check all electrical terminations are secure and tight.
- Earth wire connections.
- Install an earth leakage breaker without fail.
  Incomplete grounding can cause electric shock.
  Do not earth wires to gas pipes, water pipes, lightning rods or telephone cable earth wires.
- This unit must be connected to the main power supply using a circuit breaker or switch with a contact separation of at least 3 mm.
- Be sure to turn off all main power supply switches or the circuit breaker before starting any electrical work.
  Ensure all power switches are off, failure to do so can cause electric shock.
  Use an exclusive power circuit for the Air to Water Heat Pump system using the rated voltage.
- Ensure correct connection of interconnecting wire between Outdoor Unit and Hydro Unit.
  Incorrect connection of the interconnecting cable may result in the damage of electrical parts.
- Under no circumstances must the power cable be extended.
  Poor connections, where the cables are joined, may give rise to smoking and/or fire.
- Ensure refrigeration system remains sealed to external gases and air.
  Should air or other gases contaminate the refrigeration circuit, high system pressures could result in burst pipes and injuries.
- Do not modify or bypass any of safety guards or switches in this system.
- After unpacking the Outdoor Unit, examine the unit carefully for any possible damage.

- Do not install in any place that might increase the vibration of the unit.
- To avoid personal injury (with sharp edges), be careful when handling the Hydro Unit.
- Perform installation work properly in accordance with the installation manual.
  Inappropriate installation may result in water leaks, electric shock or fire.
- Tighten all flare nuts with a torque wrench in the specified manner.
  Excessive tightening of the flare nut may result in cracking of the pipe work or flare nut which may result in a refrigerant leakage.
- Wear heavy duty gloves during installation work to avoid injury.
- Install the Outdoor Unit securely in a location where the base can sustain the weight adequately.
- In enclosed areas, if the refrigerant leaks during installation vacate and ventilate immediately.
- After installation is complete ensure and confirm that refrigerant does not leak.
  If refrigerant leaks into a room and flows near a fire source noxious gas may be generated.
- Do not block any drain hoses. Hoses may come off and electric shocks may occur.
- The maximum in let water pressure for DHW is 1.0MPa.
- The maximum in let water pressure for space heating is 0.25MPa.
- The minimum in let water pressure for space heating is 0.05MPa.

■ Notes on system design

- The inlet water temperature to the Hydro Unit for HWT-110,140 must be 65 °C or less. (For HWT-60 must be 55 °C or less.)
  Especially, be careful when there is an external heating source such as a boiler.
  When hot water over 65 °C or 55 °C returns, it may result in a failure of the unit or water leakage.
- The flow rate of the circulating water must meet the following range.
  14kW 18L/minute or more
  11kW 14L/minute or more
  6kW 11L/minute or more
  If the flow rate becomes less than the minimum, the protective device is activated to stop the operation.
  To ensure the minimum flow rate of the water system, install a bypass valve on one water circuit. Please note that water circuit must contain a minimum of 20 liters except for the Hydro Unit. If total water amount is not enough, the unit may not function fully due to protective operation.
- Do not drive water by power other than the pump built in the Hydro Unit.
- The back up heaters, in the Hydro Unit, are designed to assist the heat pump during periods of low ambient conditions and during domestic hot water (DHW) production.
- Ensure the Hydro Unit and the connecting water pipes are installed in a location that is not exposed to low ambient temperatures which could result in the water circuit freezing.
- The system operation is designed around a closed water circuit. Do not use an open circuit design.
- Please turn on the main power supply to up to 12 hours before the system is started and ensure the power remains switched on for the period of use.

5 Example of Hydro Unit installation

■Example of installation for cooling and heating

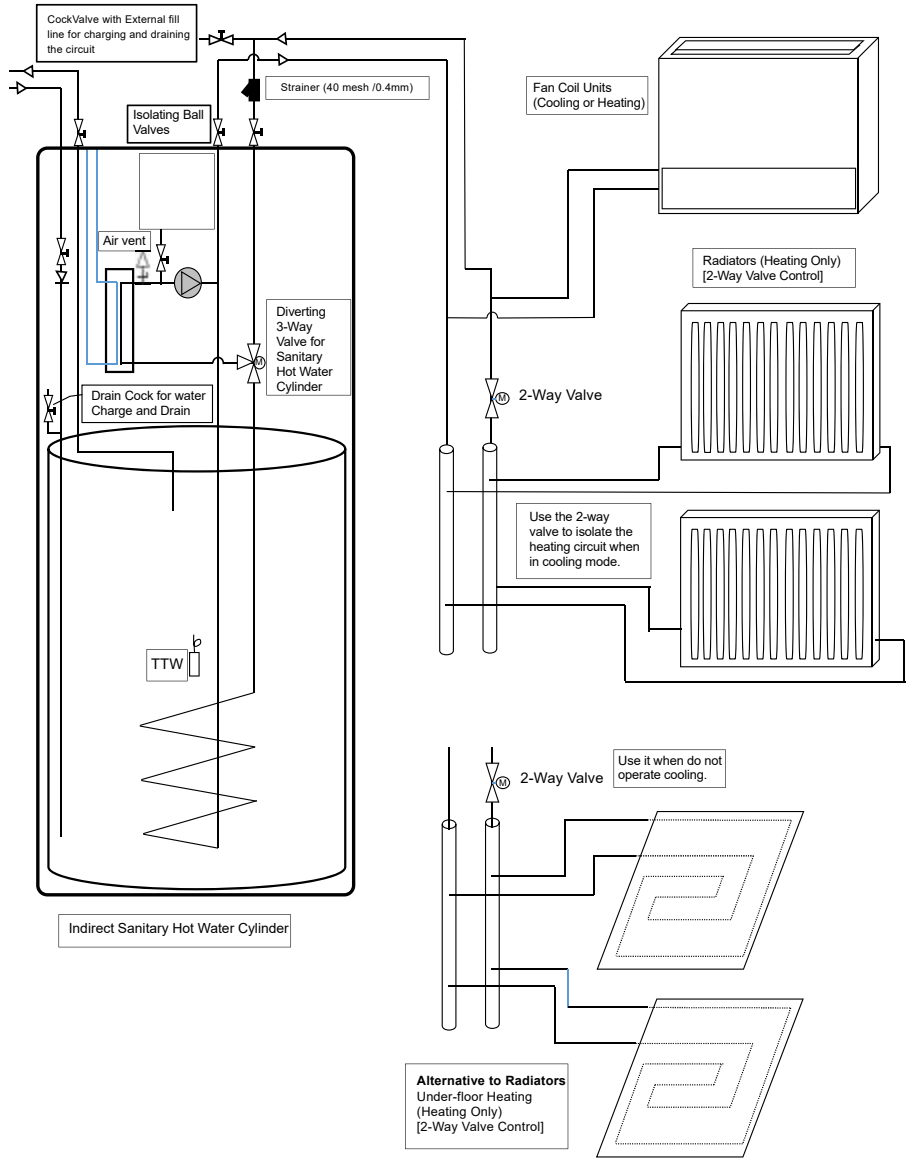
- When the cooling mode is required, a 2-way valve must be installed to isolate the radiator.
A 2-way valve shoud be installed to isolate the under-floor heating if necessary.
- If the minimum flow rate cannot be secured, install a buffer tank and pump.

Please refer to page 11 for how to check the flow rate.

⚠CAUTION

Please pay attention to the cooling temperature settings, as we cannot guarantee the damages caused by the air humidity condensation on the radiator or under-floor heating circuit and pipeline surfaces.

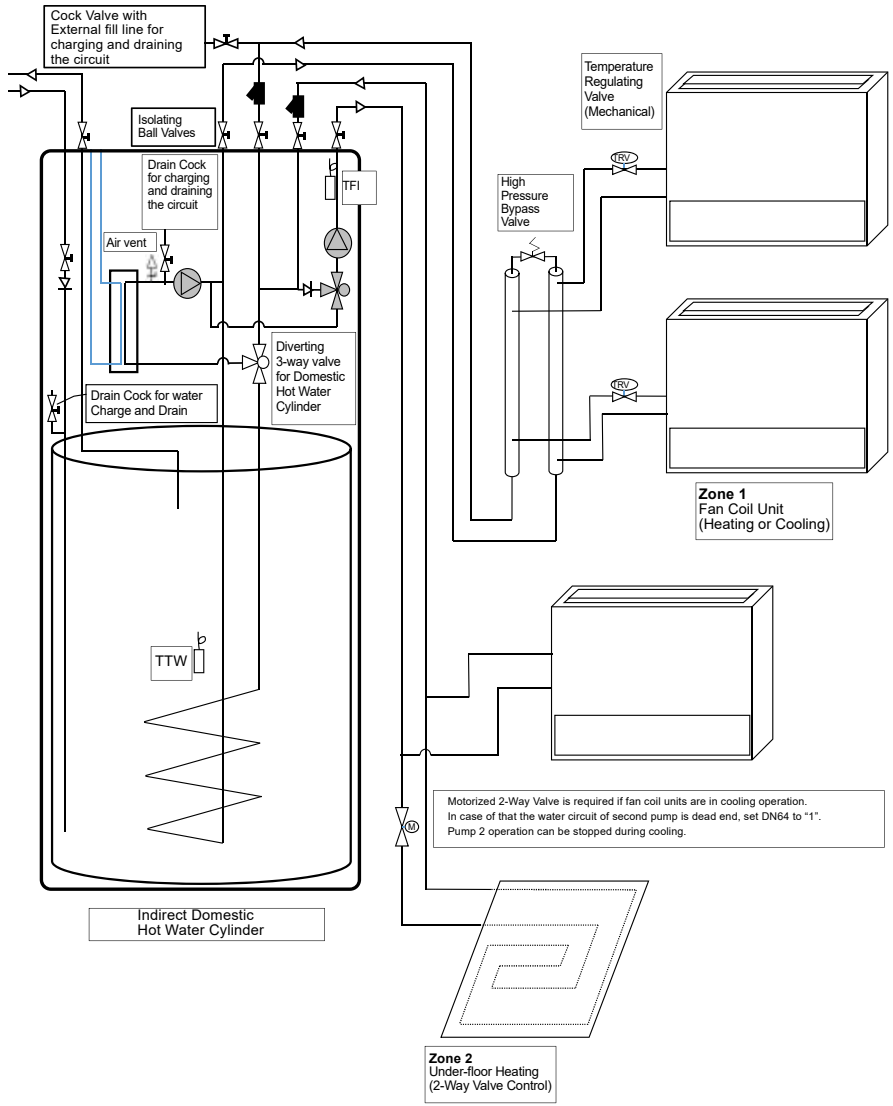
▼Fig.5-01



■Example of 2-zone temperature control and hot water supply system

The following shows an example of the 2-zone temperature control.
A buffer tank and a water pump are required for the 2-zone temperature control.
If the fan coil or radiator has a temperature regulating valve, install a bypass circuit to ensure the minimum flow rate.

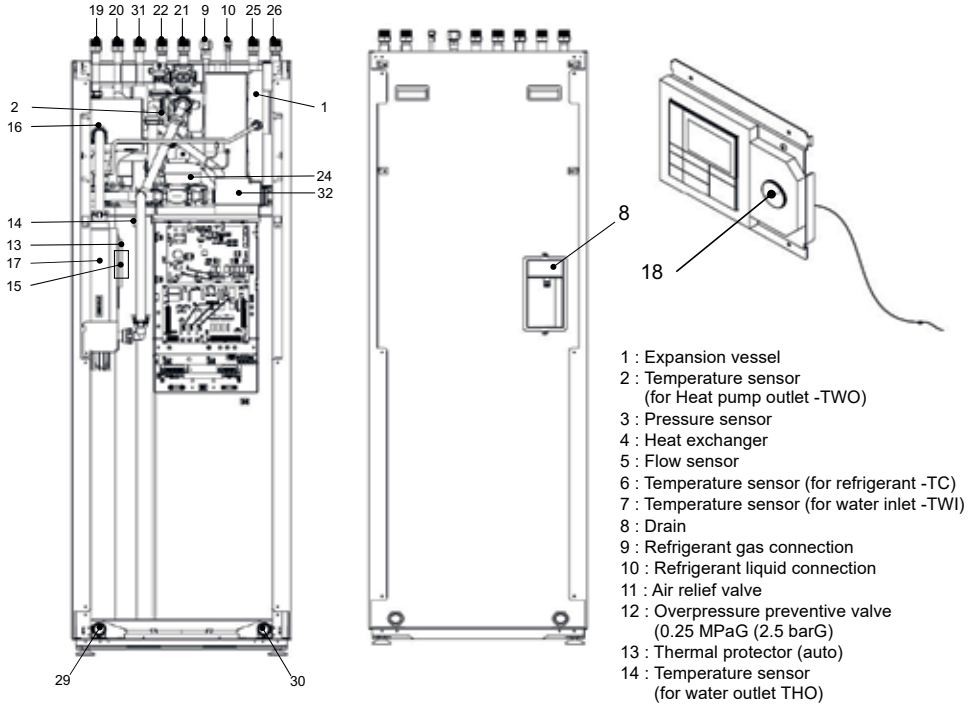
▼Fig.5-02

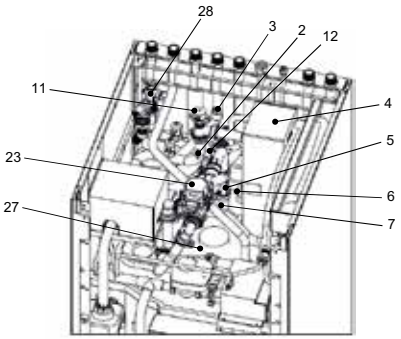


6 Main components of Hydro Unit

■Exploded view and description for Hydro Unit

▼Fig.6-01

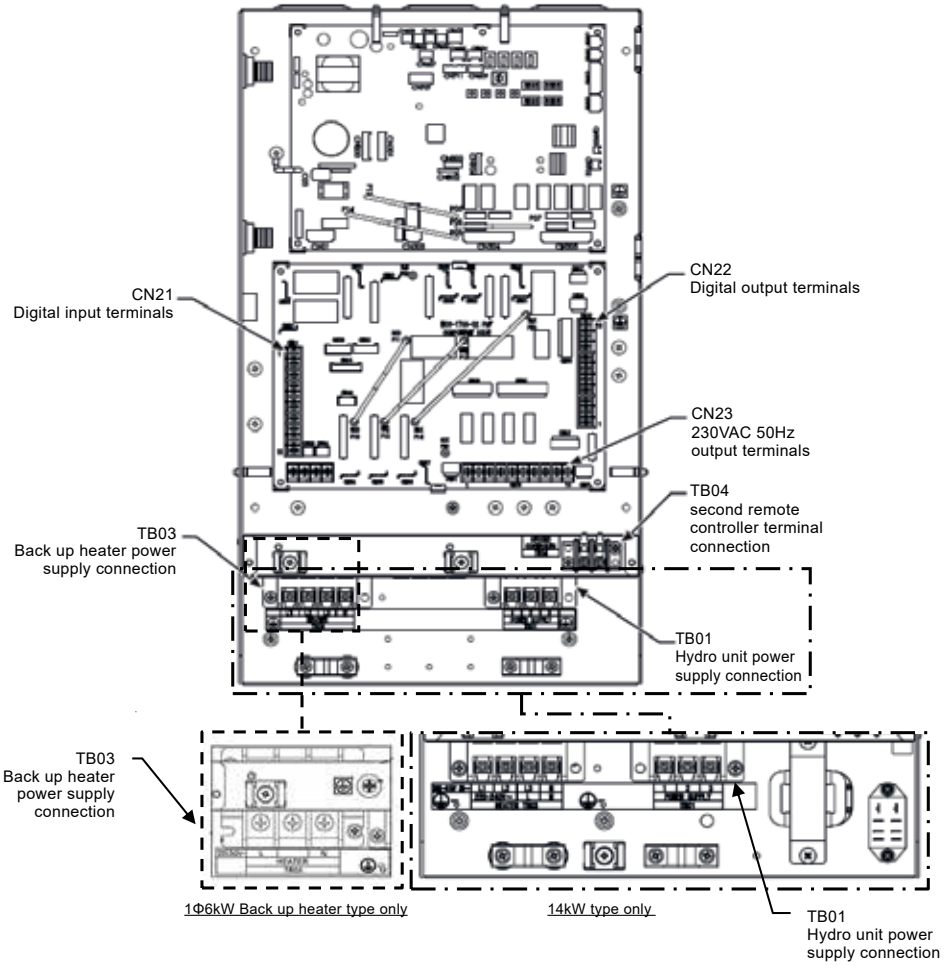




1 : Expansion vessel
2 : Temperature sensor (for Heat pump outlet -TWO)
3 : Pressure sensor
4 : Heat exchanger
5 : Flow sensor
6 : Temperature sensor (for refrigerant -TC)
7 : Temperature sensor (for water inlet -TWI)
8 : Drain
9 : Refrigerant gas connection
10 : Refrigerant liquid connection
11 : Air relief valve
12 : Overpressure preventive valve (0.25 MPaG (2.5 barG)
13 : Thermal protector (auto)
14 : Temperature sensor (for water outlet THO)
15 : Thermal protector (Single operation)
16 : Water pump (for Zone 1)
17 : Backup heater (2 x 3kW, 3 x 3kW)
18 : Manometer
19 : Water inlet connection (for Domestic Hot water)
20: Water outlet connection (for Domestic Hot water)
21 : Water inlet connection (for Zone 1)
22 : Water outlet connection (for Zone 1)
23 : Three - way valve
24 : Mixing Valve
25 : Water inlet connection (for Zone 2)
26 : Water outlet connection (for Zone 2)
27 : Temperature sensor (for water outlet to Zone2 - TFI)
28 : Safety group
29 : Cable Channel, Power cables
30 : Cable Channel, Low voltage cables
31 : Return (option)
32 : Water pump (for Zone 2)

■E-box layout

▼Fig.6-02



7 Hydro Unit installation

⚠WARNING

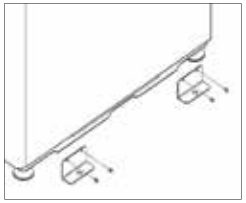
- To protect yourself from injury, always use PPE (Personal Protective Equipment), that is, wear gloves.
- Install the Hydro Unit by at least two persons.
- Install the Hydro Unit in a place strong enough to withstand the following weights:
  The dry weight of the Hydro Units is displayed on the product nameplate. When the Hydro Unit, is filled with water the weight of the unit will increase by about 220 kg.

⚠CAUTION

- Do not install the unit in a place where water freezes.
- Do not install the Hydro Unit in a place where combustible gas may leak.
- Do not install the Hydro Unit in a place exposed to rain or water.
- Do not install the Hydro Unit near equipment which generates heat.
- Do not install the Hydro Unit to a movable object.
- Do not install the Hydro Unit in a place exposed to vibration.
- The unit must be installed in accordance with national wiring regulation.
- The Hydro Unit must not be installed in a high humidity condition area.
- The tank of the AIO unit is made of stainless steel. If the water quality is corroded, such as a high chloride concentration, take measures to improve the water quality.
- The floor surface where the AIO unit is installed must be waterproofed and drained. Otherwise, if a water leak occurs, it will cause great damage.

■Handling, unpacking, and checking the Hydro Unit

- The unit should be checked when it is delivered, and any damage reported immediately to the courier claims department.
- Do not move with holding drain nipple when it is delivered.
- When unpacking, remove the angle plate that secures the product to the wood together. (4 plates)



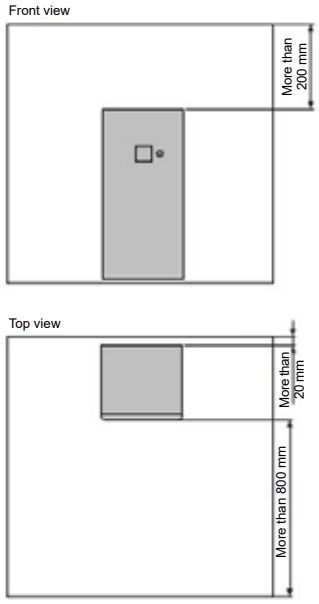
■Positioning

Service space

Secure a service space for the Hydro Unit.

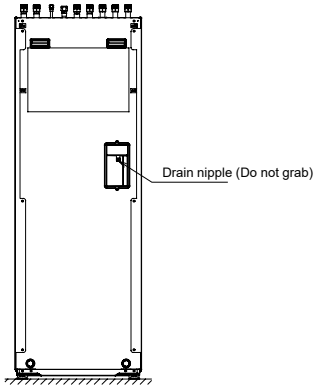
- Do not install the Hydro Unit in a place where heat stagnates.

▼Fig.7-01



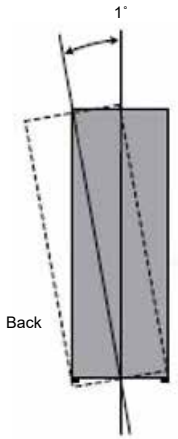
■Positioning

Do not move by grabbing the drain nipple to prevent damage the drain nipple.

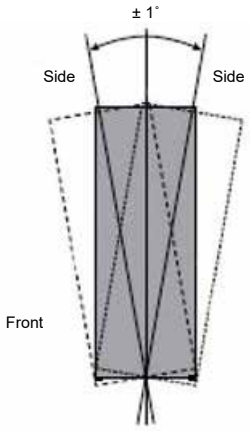


Install the Hydro Unit so that its tilting angle falls within the range below by use of the four adjustable feet.

▼Fig.7-02



▼Fig.7-03



■Refrigerant piping

⚠WARNING

- THIS SYSTEM ADOPTS HFC REFRIGERANT (R32) WHICH DOES NOT DESTROY THE OZONE LAYER.
- Therefore during installation work prevention of the invasion of water, dust, former refrigerant or oil is of a paramount importance.
  To prevent the charging of incorrect refrigerants into the system the service valve connection ports have also increased in size.
- The use of R32 or R410A tools is required for correct installation of the system.
- The use of the correct pipe sizes and wall thicknesses of copper pipe work is required for the correct installation of the system.

⚠CAUTION

- Ensure all refrigerant pipes are protected from the invasion of dust and water.
- Ensure all pipe work connections are tightened to the required torque settings detailed in this section.
- Perform an air tight test using Oxygen Free Nitrogen (OFN) only.
- Evacuate the air in the pipe work using a vacuum pump.
- Check for refrigerant gas leaks at all connections throughout the pipe work.

NOTE

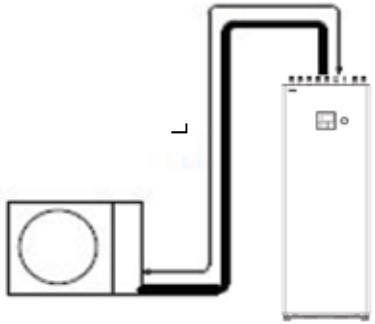
The Air to Water Heat Pump System uses R32 refrigerant. It is important that copper pipes used for refrigerant piping have the following wall thickness:

- 0.8 mm for Ø6.4 mm and Ø12.7 mm
- 1.0 mm for Ø15.9 mm

Refrigeration pipe

The length and height of the refrigeration pipe must be within the following values.

▼Fig.7-04



Hydro Unit Model	H:Max	L:Max	L:Min
HWT-60 HWT-110	±30 m (above or below)	30 m	5 m
HWT-140	±25 m (above or below)	25 m	5 m

Refrigerant pipe sizes

Hydro Unit Model	Gas Side (mm)	Liquid Side (mm)
HWT-60	Ø 12.7	Ø 6.35
HWT-110,140	Ø 15.88	Ø 6.35

Flaring

- Cut the refrigerant pipes to the correct length using a pipe cutter. Remove any burrs that may be on the pipes as these may cause refrigerant leaks or component failure in the refrigeration cycle.
- Place the correct size flare nuts onto the pipes (use the flare nuts supplied with the Hydro Unit or use flare nuts designed specifically for R32 refrigerant) and then flare the pipes using the correct flaring tool.

Tightening

- Connect the refrigerant pipes, from the Outdoor Unit, to the Hydro Unit as shown below.

▼Fig.7-05

- Align the flare connection on each pipe with the corresponding outlet connection on the Hydro Unit. Tighten the flare nuts, using fingers, to secure the pipes in place.
- Tighten the flare nuts, using a torque wrench, to the tightening torques shown below:

Outer Ø of Copper Pipe (mm)	Tightening Torque (N/m)
Ø 6.35	14 to 18
Ø 12.7	50 to 62
Ø 15.88	63 to 77

- To prevent damage, to the refrigerant pipes, use two spanners to tighten the flare nut connections to the required torque.

■Water pipe

⚠WARNING

- Install water pipes according to the regulations of respective countries.
- Install water pipes in a freeze-free place.
- Make sure that water pipes have sufficient pressure resistance.
  The setting value of the overpressure preventive valve is 0.25 MPa (2.5 bar).

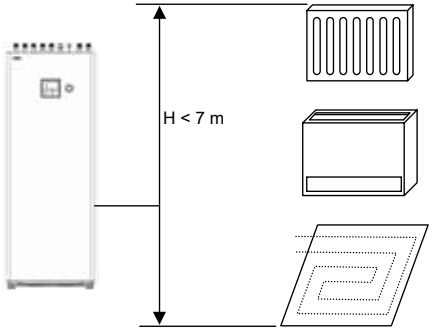
⚠CAUTION

- Do not use zinc plated water pipes. When steel pipes are used, insulate both ends of the pipes.
- The water to be used must meet the water quality standard specified in EN directive 98/83 EC.

Water pipe

Design the water pipe length within the QH characteristics of the pump (Refer to “Fig. 7-10”, “Fig. 7-11” and “Fig. 7-12” on page 11”).
The height of the pipe must be 7 m or less.

- It is recommended to apply sealing tape to the water connection.



▼Fig.7-06

Water circuit - Space heating

- Install drain cocks (locally produced) for water charge and discharge. Alternatively, use the water charge valve inside the unit.
- Make the piping route a closed circuit (An open circuit may cause failure).
- The AIO has an air relief valves for start-up purposes. It is recommended to install automatic deaerators on appropriate locations in the associated pipe works.

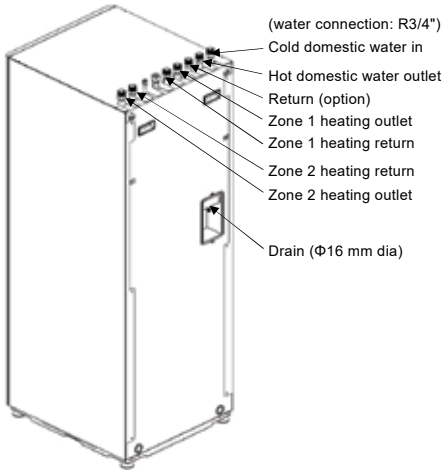
Water circuit - Domestic water

- Connect the cold water inlet to the cold water supply. The AIO has a build in safety group.
- The safety group has a pressure relief valve/safety valve right before the domestic hot water tank inlet to protect the water tank and associated pipe work against excessive pressures when the domestic water expands during the heating process.

  The back pressure valve (check valve), which is installed in front of the pressure relief valve, prevents water from the tank flowing back into the cold water pipe. Therefore, the pressure in the water tank rises to the maximum setting of the pressure relief valve and the pressure relief valve opens. The redundant water discharges.

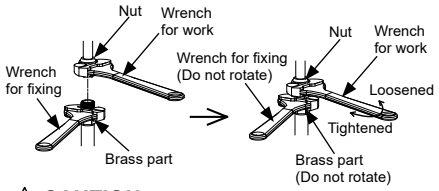
  If the pressure relief valve did not open, the water tank would burst.

▼Fig.7-07



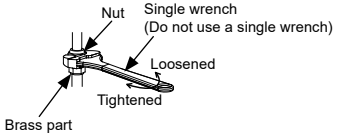
Tightening

- As shown in the figure, be sure to use two wrenches to loosen or tighten a nut. Do not rotate the brass part (wrench for fixing), because it may cause water leak. (Tightening torque: 30 ± 3 N･m)



⚠ CAUTION

Incorrect



The pressure relief valve must be operated regularly to remove lime scale/deposits and to verify that it is not blocked. It is tested by turning the handle on the pressure relief valve while checking that water discharges. Damages due to a faulty pressure relief valve are not covered by the warranty.

Please note that water may drip from the discharge pipe of the pressure-relief valve due to heating of the water. This water collects into the AIO common drain funnel.

Unit drainage

- The AIO has a combined drain funnel (Refer to ‘Fig.6-01(8)’), collecting drain from the domestic water safety group, the space heating safety group, and the space heating air relief valves.
- Install a drain pipe from the drain funnels to a building drain.
- Always ensure free drainage and no locks on the drain pipe.

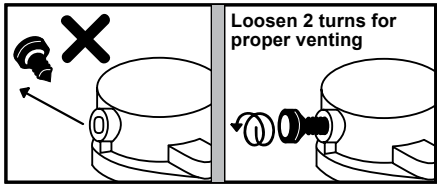
Piping insulation

- It is recommended that insulation treatment be applied to all pipes. To perform optional cooling operation, apply insulation treatment of 20 t or more to all pipes.
- It is recommended to apply sealing tape to the water connection.

Water charging

Fill the system with water until the pressure gauge shows the recommended pressure value of 0.15 MPa (1.5 bar).
Hydraulic pressure may drop when the trial run begins. In that case, add water.
Air may enter if the charged hydraulic pressure is low.
Loosen the purge valve cap by two turns to release air.
Loosen the cap of the pressure relief valve to release air.
Water may come out of the pressure relief valve.
Release the air completely from the water circuit.
Failure to do so may disable correct operation.

▼Fig.7-13



* Purge valve cap faces the front as factory default.
* The direction purge valve cap may change during transportation.

Checking water volume and initial pressure of expansion vessel for Heating

The expansion vessel of the Hydro Unit has a capacity of 10 liters.
The initial pressure of the expansion vessel is 0.05 MPa (0.5 bar).
The pressure of the safety valve is 0.25 MPa (2.5 bar).
Verify whether the capacity of the expansion vessel is sufficient using the following expression. If the volume is insufficient, add the capacity locally.

Expression for expansion vessel selection

$$V = \frac{\varepsilon \times Vs}{1 - \frac{P1}{P2}}$$

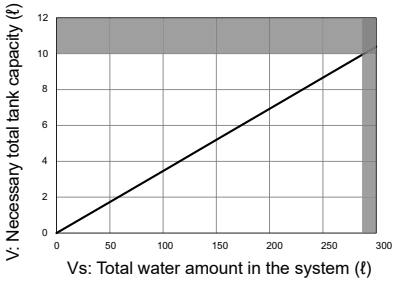
V: Necessary total tank capacity (ℓ)
ε: Water expansion coefficient at each hot water temperature
Vs: Total water amount in the system
P1: System pressure at tank setting position (MPaabs.) = water supply pressure = 0.15 (MPaabs.) (recommended value)
P2: Maximum pressure used during operation at tank setting position (MPaabs.) = safety valve setting pressure = 0.35 (MPaabs.)

* The absolute pressure value (abs.) is obtained by adding the atmospheric pressure (0.1 MPa (1 bar)) to the gauge pressure.

▼Tank selection method

Water temperature and expansion coefficient			
Hot water temperature (°C)	Expansion rate ε	Hot water temperature (°C)	Expansion rate ε
0	0.0002	50	0.0121
4	0.0000	55	0.0145
5	0.0000	60	0.0171
10	0.0003	65	0.0198
15	0.0008	70	0.0229
20	0.0017	75	0.0258
25	0.0029	80	0.0292
30	0.0043	85	0.0324
35	0.0050	90	0.0361
40	0.0078		
45	0.0100		

▼Fig.7-09

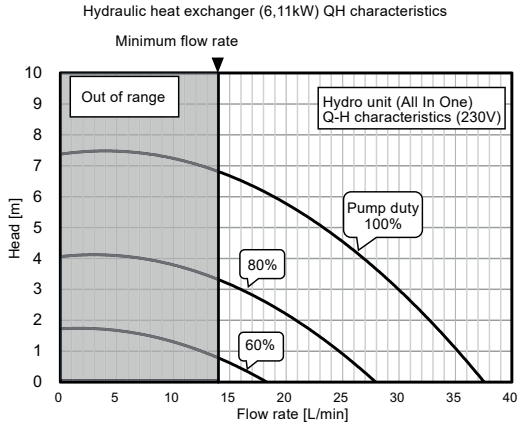


*In case the maximum hot water temperature is 65ºC

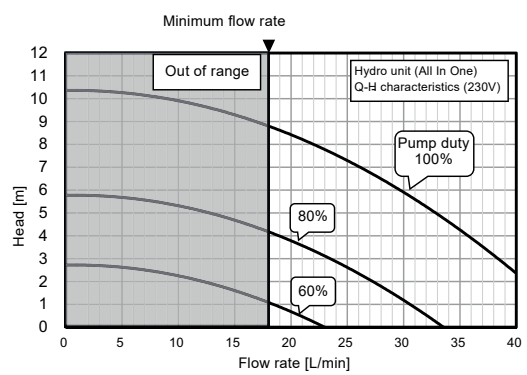
Install an external expansion vessel when the capacity of the expansion vessel is insufficient.

Pump operation/configuration

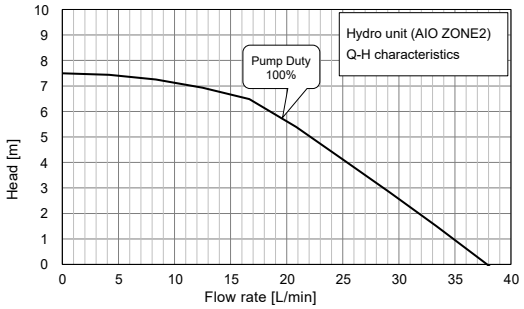
▼Fig.7-10



▼Fig.7-11



▼Fig.7-12



Ensure the minimum water flow rate. The method for confirming the water flow rate is described below.

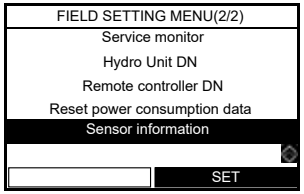
① Follow the steps below to set DN [6A6] to [0000] and DN [A0] to [0000]. Pump speed is maximized.
  * For DN code settings, Please refer to the installation manual of Hydro unit.
  * Hydro unit DN code setting is available only for the header remote controller.

② If there are some valves for adjusting the flow rate in the local water circuit, make sure that the piping resistance during operation is maximized.

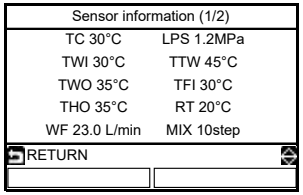
③ Start heating operation and confirm that the circulating flow rate is the following or higher by using the Sensor information function. If the system is configured for cooling or hot water supply, please check the water flow rates in these modes also.
HWT-60:11L/min or more
HWT-110: 14L/min or more
HWT-140: 18L/min or more
  * To display the Sensor information, Please refer to the installation manual of Hydro unit.

(Display example of Sensor information)

(1) Press [^] / [v] button to select “Sensor information” on the “FIELD SETTING MENU” screen, then press the [F2] button.



(2) Select display number.
- Display 1 is Hydro Unit sensor
- Display 2 is Outdoor Unit sensor



④ If the flow rate is less than the above limit, the equipment cannot be used. Reduce piping resistance by installing a bypass circuit, etc., and ensure the above flow rate.

⑤ Set DN [6A6] to [1] (factory default). The pump speed is variable.
*The display update frequency is about 10 seconds

Water Charging / Draining the Space Heating Circuit and the DHW Cylinder

There are two connection points, incorporated into the All In One hydro unit water circuits, that are used for charging and draining the space heating circuit and the DHW cylinder:

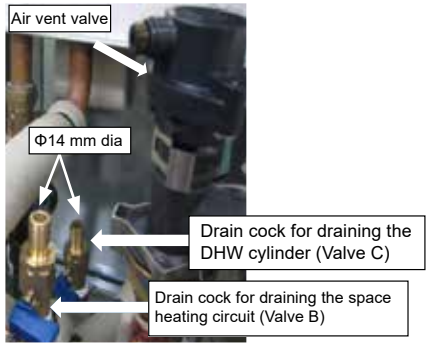
The space heating and DHW drain cock connections are identical. Both connection points have a hose connection and incorporate an Isolating ball valve and a Blanking cap.

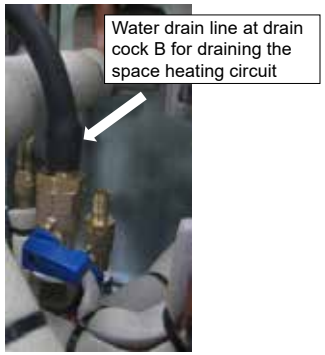
Water Charging – Space Heating Circuit

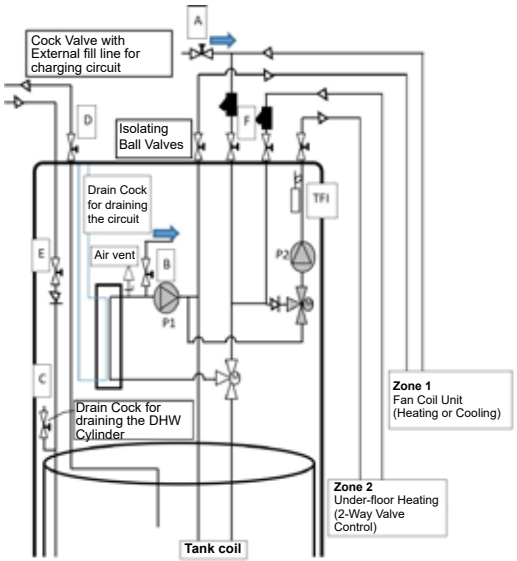
- Ensure electrical circuits are isolated before commencing the electrical installation.
- Ensure the isolating ball valves at the connection port are at the closed position
- Attach external water fill line at space heating charge connection port and water drain line at space heating drain connection port B
- Ensure all the isolating ball valves at the connection ports are open except Valve F
- Open the isolating ball valve A and fill the water in the space heating circuit and floor heating circuit
- The air trapped in the system will be released from the air vent valve and port B
- Open Valve F after the water starts to drain from port B of the spacing heating circuit
- In addition, ensure the test mode operation guidelines (ensure refrigerant piping is well connected) are followed, and then start zone 1 heating, zone 2 heating, and hot water operation mode one after another
- Close the drain valve B then perform test mode operation with Hot Water mode to remove air trapped from the tank coil
- When all the circuits have been charged to the desired operating pressure of 0.05bar- 1.0 bar, and all the air has been removed from the circuit then a.Close the isolating ball valve A at the connection port b.Disconnect the water drain line at connection port B and

NOTE

It is recommended to keep an external water fill line A so that it can be used to add water when there is a drop in hydraulic pressure on the system.







Draining – Space Heating Circuit

- Ensure the isolating ball valve, fitted to the connection port is in the closed position
- Attach the water drain hose for the space heating circuit to the space heating /drain cock connection B
- Route the water drain hose so that the open end of the hose to a suitable building drain
- Open the isolating ball valve on the connection port
- The pressure inside the space heating circuit will allow the water inside the water circuit to flow to the building drain
- When the water pressure gauge reads 0MPa (0 bar) close the isolation ball valve and disconnect the drain hose from the connection port B

NOTE

Some water will remain inside the backup heater casing even after completing the procedure to drain the space heating circuit. Please ensure any water inside the backup heater casing is drained before removing the backup heater from the All In One unit.

Water Charging – Domestic Hot Water Cylinder (DHW)

- Check that all of the pipework installation, associated with the DHW circuit, has been completed and that there are no water leaks on the pipework / joints
- Ensure the isolating ball valve E, incorporated into the cold water inlet safety group, is open
- Ensure all hot water outlets, installed on the DHW circuit, are open. This will allow air to be vented from the DHW pipework as the water fills the cylinder / DHW pipework
- Open the cold water supply connected to the cold water inlet connection fitted on the All In One unit. As the DHW cylinder fills with water the air inside the cylinder and the DHW pipework will be forced out of the open hot water outlets
- Check the water flow from the hot water outlets. When the water is free of air bubbles close all of the hot water outlets connected to the DHW pipework

Draining – Domestic Hot Water Cylinder (DHW)

- Close the isolating ball valve E incorporated into the cold water inlet safety group
- The All In One unit should be installed with an isolating valve D fitted to the hot water outlet connection. Close the hot water isolating valve D
- Ensure the isolating ball valve, fitted to the drain cock connection port C is in the closed position
- Attach the water drain hose for the DHW cylinder, to the DHW cylinder drain cock connection port
- Route the water drain hose so that the open end of the hose is to a suitable building drain.
- The DHW cylinder is drained using a syphon principle. The open end of the drain hose and the location of the building must be lower than the bottom surface of the All In One unit to allow the water to syphon out of the DHW cylinder
- Loosen the fixing that secures the hot water outlet isolating valve D to the All in One unit. This will allow air to enter the DHW cylinder when the syphon process starts. Make sure the fixing on the All In One side of the isolating valve D is loosened by preventing all of the water, contained inside the hot water pipe work, from draining out of the pipework
- Open the isolating ball valve C on the connection port
- Apply a negative pressure to the open end of the drain hose. Insert the open end of the drain hose into the building drain as soon as the water starts to flow out of the drain hose
- The water inside the DHW cylinder has been removed when water stops flowing from the drain hose.
- Close the isolating ball valve C and remove the drain hose from the connection port.
- Re-tighten the fixing that secures the hot water outlet isolating valve to the All in One unit
- The isolating ball valve incorporated in the cold water inlet safety group should remain closed until the DHW cylinder is ready for charging. To charge the DHW cylinder follow the Water Charging – Domestic Hot Water Cylinder instructions detailed earlier in the manual

NOTE

Some water will remain in the bottom of the DHW cylinder even after completing the procedure to drain the DHW cylinder.

■ Electrical installation

⚠ WARNING

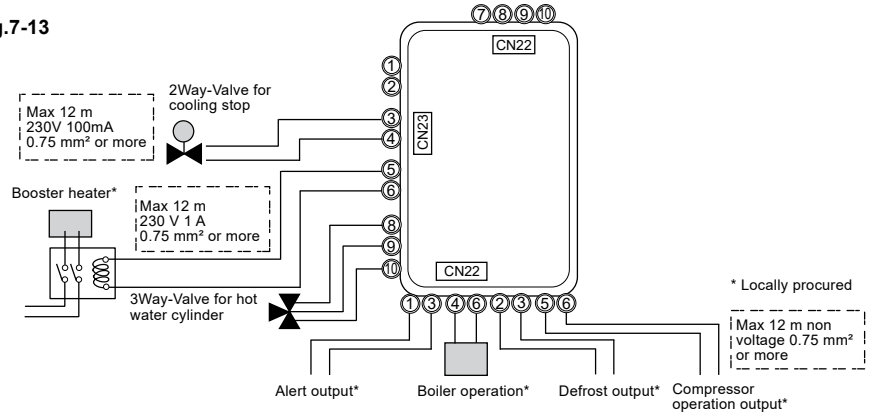
- Ensure electrical circuits are isolated before commencing the electrical installation.
- The electrical installation must be completed by a qualified electrician.
- The electrical installation must comply to all Local, National and International electrical installation regulations.
- This product must be earthed in accordance with Local, National and International electrical installation regulations.

⚠ CAUTION

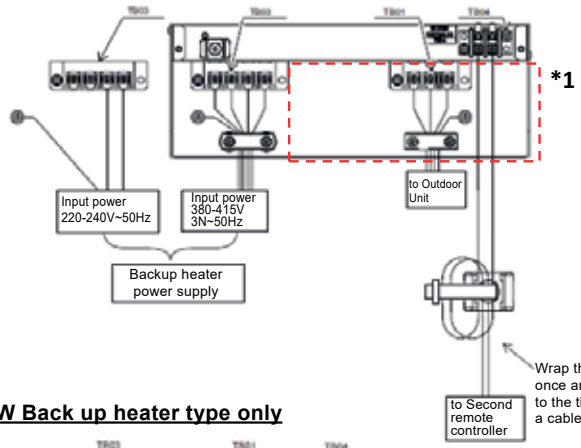
- The Hydro Unit must be connected to a dedicated power supply for the back up heater circuit.
- The electrical supply must be protected by a suitably sized over current protection device (fuse, MCB etc) and an earth leakage protection device.
- The Hydro Unit must be connected to the mains power supply using a isolating switch which disconnects all poles and has a contact separation of at least 3 mm.
- The Hydro Unit must be connected to high voltage wiring and low voltage wiring separately.
- The cord clamps, attached to the Hydro Unit, must be used to secure the electrical cables.
- Wrong connection of electrical cables may result in electrical component failure or fire.
- Ensure the electrical cables are sized in accordance with the installation instructions.
- Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressor or fans.
- The earth wire should be longer than the power supply wire from the strain relief clamp. This ensures that if the cable is pulled out of the terminal block, the power supply wires are disconnected first.

Control line

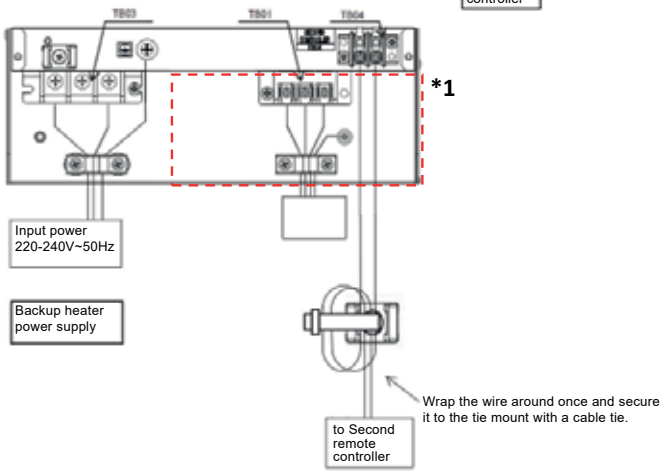
▼Fig.7-13



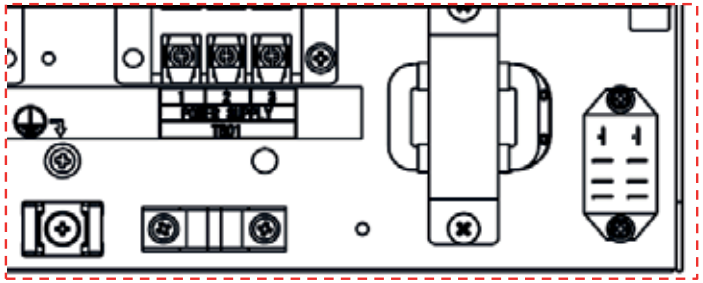
▼Fig.7-14



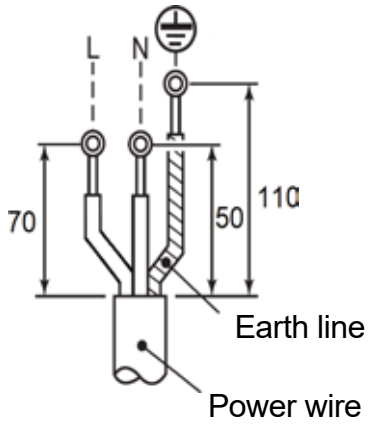
1Φ6kW Back up heater type only



***1 The 14kW type TB01 is shown below.**



Stripping length of power wire for single phase 6kW Back up heater type



Electrical supply/cable specifications

▼Wiring specifications

Description		Model Name HWT-	POWER SUPPLY	Current	Installation Fuse Rating	Power Wire (H07 RN-F or 60245 IEC 66)	Connection Destination	
Outdoor Unit Power	Power Input	1401H(R)W-E	220-240 V ~ 50 Hz	28.8A (MAX)	32A	4 mm² or more	Ⓛ , Ⓝ	
		1101H(R)W-E 801H(R)W-E	220-240 V ~ 50 Hz	20.3A (MAX)	25A	2.5 mm² or more		
		601HW-E 401HW-E	220-240 V ~ 50 Hz	14.6A (MAX)	16A	2.5 mm² or more		
		1401H8(R)W-E 1101H8(R)W-E 801H8(R)W-E	380-145 V 3N ~ 50 Hz	14.6A (MAX)	16A	2.5 mm² or more	Ⓛ1 , Ⓛ2 , Ⓛ3 , Ⓝ	
Hydro Inlet Heater Power	Power Input for Backup Heater	1402S21SM/MM3W-E 1102S21SM/MM3W-E 602S21SM/MM3W-E	220-240 V ~ 50 Hz	13A	16A	1.5 mm² or more	Ⓛ , Ⓝ	TB03
		1402S21SM/MM6W-E 1102S21SM/MM6W-E 602S21SM/MM6W-E	220-240 V ~ 50 Hz	26A	32A	6 mm² or more		
		1402S21ST/MT6W-E 1102S21ST/MT6W-E 602S21ST/MT6W-E	380-415 V 3N~ 50Hz*	13A(13A×2P)	16A	1.5 mm² or more	Ⓛ1 , Ⓛ2 , Ⓛ3 , Ⓝ	
		1402S21ST/MT9W-E 1102S21ST/MT9W-E	380-415 V 3N~50Hz*	13A(13A×3P)	16A	1.5 mm² or more		
Outdoor- Hydro Unit		Connection				1.5 mm² or more	① , ② , ③	TB01

* Ensure 3-phase, 4-wire power supply on 6kW and 9kW backup heater

▼Wiring specifications (control line)

Description	Line spec	Maximum current	Maximum length	Power wire	Connection destination
2-way valve control	2 line	100 mA	12 m	0.75 mm² or more	③ , ④ (CN23)
Second remote controller	2 line	50 mA	50 m	0.5 mm² or more	(TB04)
Group control (total)	2 line	50 mA	50 m	0.5 mm² or more	(TB04)
Open protocol interface	2 line	100 mA	50 m	0.5 mm² or more	(TB04)

▼Control parts specifications

	Power	Maximum current	Type
Motorized 2-way valve (for cooling)	AC 230 V	100 mA	spring return type (normally open)

▼Output line specifications

Description	Output	Maximum current	Max voltage	Maximum length	
External boost heater	AC230 V	1 A	–	12 m	Output as required when outdoor air temperature is -20 °C or less
Digital outputs from CN22	Non-voltage contacts	0.5 A	AC230 V	12 m	
		1 A	DC24 V	12 m	

▼Input line specifications

Description	Input	Maximum length
Digital inputs to CN21	Non-voltage	12 m

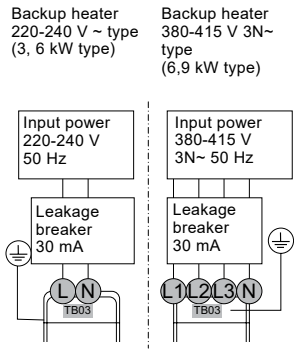
⚠CAUTION

Earthing arrangements
The Hydro Unit and related equipment must be earthed in accordance with your local and national electrical regulations.
It is essential that the equipment is earthed to prevent the electric shock and damage to the equipment.

Electrical connection to Hydro Unit

- Remove the front cover and the electrical box cover from the Hydro Unit.
- The Hydro Unit power cable must be sized in accordance with refer to “Electrical supply/cable specifications”.
- Connect the Hydro Unit power cable to Terminal 03 as shown below.

▼Fig.7-15

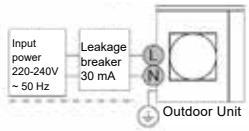


- Ensure the Hydro Unit power cable is secured using the cable clamp fitted in the electrical box.
- Ensure the Hydro Unit power cable connection terminals are tight.

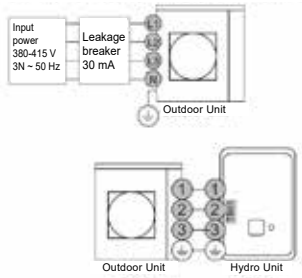
Outdoor Unit to Hydro Unit electrical connection

▼Fig.7-16

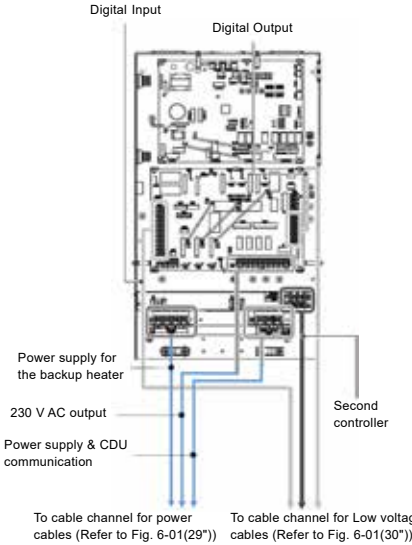
- Outdoor unit input power 220-240V ~, 50Hz



- Outdoor unit input power 380-415V 3N ~, 50Hz



- Ensure electrical circuits are isolated before commencing work.
- The Outdoor Unit to Hydro Unit interconnecting cable must be sized in accordance with refer to “Electrical supply/cable specifications”.
- Connect the Outdoor Unit to Hydro Unit interconnecting cable as shown in the diagram above.
- Ensure the Outdoor Unit to Hydro Unit interconnecting cable is secured using the cable clamp fitted in the electrical box.
- Ensure the Outdoor Unit to Hydro Unit interconnecting cable connection terminals are tight.



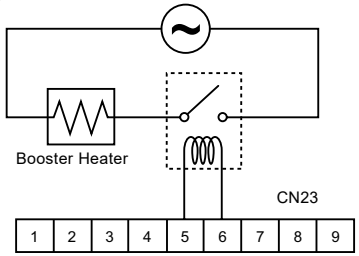
Electrical connection for external booster heater

⚠CAUTION

- **The maximum current available from the booster heater output is 1 A. Do not connect the booster heater directly to CN23 on the Hydro Unit. A separate contactor, supplied locally, must be used to supply the booster heater.**
- The booster heater can be installed only for room heating and cannot be used for hot water supply.
- Install the booster heater downstream of the 3-way valve on the Hydro Unit side.
  The booster heater is an external heater, supplied locally, used to assist the Hydro Unit during low ambient conditions.
- The AC230 V 1 A output from the Hydro Unit must only be used to energize an external contactor. (Supplied locally)
- The output from the Hydro Unit is only enabled when the outdoor air temperature is less than -20°C.(*)
- Ensure the external booster heater is installed and set up in accordance with all Local, National and International regulations.
  (*) For HWT-110,140, it is less than -25°C.

- Connect the external booster heater to the Hydro Unit in accordance with the diagram shown below.
- Connect the coil, of the field supplied contactor, to terminals 5 & 6 on CN23. The contactor will energize in the event of low ambient conditions.
- A separate dedicated electrical supply must be used for the external booster heater. This must be connected through the contacts on the field supplied contactor.

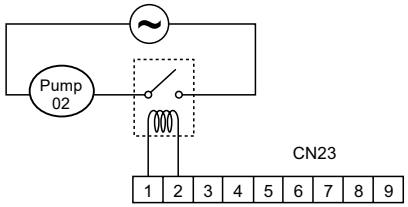
▼Fig.7-17



Electrical connection for external additional pumps

- The Hydro Unit has the facility to connect an additional circulating pump, if required, into the heating or cooling system.
- There is an output available from the Hydro Unit. AC230 V 1 A (maximum) is available from each output. The output for each additional pump is synchronized with the operation of the main circulating pump inside the Hydro Unit.
- Connect the additional pumps as shown in the diagram below.
- Connect external pump 1 to terminals 1 & 2 on CN23.
- Install external pumps so that their motive power does not affect the internal pump.

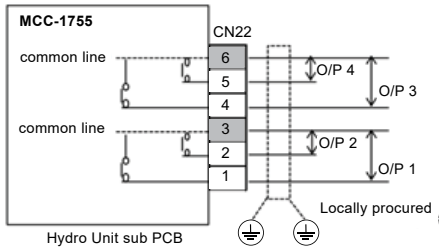
▼Fig.7-18



Additional Hydro Unit outputs

This unit has four output ports. They are selectable by DN. Table1 shows the selectable output functions and default settings.

Volt free contact – specification show below:
AC230 V; 0.5 A (maximum)
DC24 V; 1 A (maximum)
Minimum current; 10 mA



▼Table1

Default setting	
O/P 1 (DN: 6CA)	Alarm output
O/P 2 (DN: 6CC)	Defrost operation output
O/P 3 (DN: 6CD)	Boiler control output
O/P 4 (DN: 6CB)	Compressor operation output

Selectable output items (DN: 6CA–6CD)	
0	Alarm output
1	Compressor operation output
2	Defrost operation output
3	Boiler control output
4	Safety or protection control running
5	During backup heater running
6	During hot water cylinder heater running
7	Heating operation output
8	Cooling operation output
9	Hot water operation output

0: Alarm output
Open: No alarm
Close: Alarm

1: Compressor operation output
Open: Compressor is stopping
Close: Compressor is operating

2: Defrost operation output
Open: Unit is not defrost operating
Close: Unit is defrost operating

3: Boiler control output
Open: Normal operation
Close: Boiler operation output

4: During safety or protection control running
Open: Normal operation
Close: Release control running

5: During backup heater running
Open: Backup heater not running
Close: Backup heater running

6: During hot water cylinder heater running
Open: Hot water cylinder heater not running
Close: Hot water cylinder heater running

7: Heating operation output
Open: Not heating operation
Close: Heating operation
(Include HP, Heater and thermo off.)

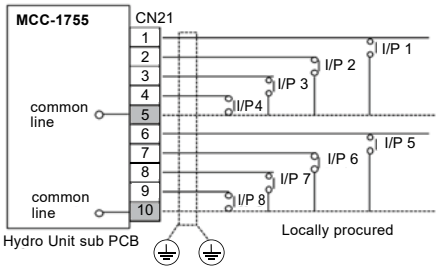
8: Cooling operation output
Open: Not cooling operation
Close: Cooling operation
(Include HP and thermo off.)

9: Hot water operation output
Open: Not hot water operation
Close: Hot water operation
(Include HP, Heater and thermo off.)

Optional inputs to Hydro Unit

This unit has eight input ports. 2 ports of them are selectable by DN. Table2 shows the selectable input functions and default settings.

Non-voltage contacts



▼Table2

Input items (Default setting)	
I/P 1	Room thermostat input for heating
I/P 2	Room thermostat input for cooling
I/P 3	Hot water tank thermostat input
I/P 4	Heating/cooling mode switching input
I/P 5	Heating/cooling operation ON/OFF
I/P 6	Hot water operation ON/OFF
I/P 7 (DN: B6)	0: Emergency shutdown input
I/P 8 (DN: B6)	0: None

Selectable input items (DN: B6)		
DN: B6	CN21	Item
0	8-10	Emergency Shutdown input
	9-10	None
1	8-10	TEMPO control input 1
	9-10	None
2	8-10	TEMPO control input 2
	9-10	None
3	8-10	Forcibly turn off the backup heater
	9-10	Forcibly turn off the hot water tank heater
4	8-10	Smart Grid network input 1
	9-10	Smart Grid network input 2

I/P1 & I/P2: Room thermostat input
- Setting: DN [6B3] = 1
- Non-voltage contacts

Thermostat operation

CN21	Heating		Cooling	
	Reach	Not reach	Reach	Not reach
1-5 (I/P1)	open	close	-	-
2-5 (I/P2)	-	-	close	open

I/P3: Hot water tank thermostat input
- This function is used, when the customer use the local hot water tank.
- Setting: DN [6B2] = 1
- Non-voltage contacts
  Open: Reached setting temperature
  Close: Not reached setting temperature

I/P4: Heating/cooling mode switching input
- Non-voltage contact
  Open: Heating mode
  Close: Cooling mode

I/P5: Heating/cooling operation ON/OFF input
- Non-voltage contact
  Open: Operation OFF (Remote controller OFF)
  Close: Operation ON (Remote controller ON)

I/P6: Hot water operation ON/OFF input
- Non-voltage contact
  Open: Operation OFF (Remote controller OFF)
  Close: Operation ON (Remote controller ON)

I/P7 & I/P8: Connection to a Smart Grid network (SG Ready)
- Non-voltage contact
- The operating mode is controlled through volt free contacts incorporated into the energy meter.
- Setting: DN [B6] = 4

0: Open, 1: Close

I/P7	I/P8	Operation Mode
0	0	Restricted Operation
1	0	System OFF
0	1	Normal Operation
1	1	System Forced ON

Restricted Operation
- Maximum compressor frequency is limited. System OFF
- System safety controls (e.g.freeze protection) will remain active.

Normal Operation
- This is not a START signal, only a recommendation to start.

System Forced ON
- The space heating set point temperature is increased during this period. The temperature increase can be adjusted using a new DN

“DN [AC]”. (0 - 10 K)
- ON/OFF delay of the Hydro Unit back up heater changes from 10 min to 0.

DN [6CE] = 0: HP and back up heaters ON

DN [6CE] = 1: HP only operation
- The Hot water control changes to Hot water boost control.

I/P7: TEMPO1 signal input
- DN [B6] = 1
- Non-voltage contacts
- When the TEMPO signal is input (the circuit is closed), the boiler signal is output regardless the outside temperature and devices are turned off Heater.
  1. Basic operation: heating operation using the boiler.
  2. Switching to hot water supply: the water circuit is switched to the hot water supply side as the unit detect that TTW is less than 38°C.
  3. Switching to heating: the water circuit is switched to the heating side as the unit detect that TTW is 45°C or more, or 30 minutes has passed since operation started. Heating operation continues at least 30 minutes.
  4. The LED on the PC board lights up when the input signal is ON.

I/P7: TEMPO2 signal input
- DN [B6] = 2
- Non-voltage contacts
- When the TEMPO signal is input (the circuit is closed), the boiler signal is output regardless the outside temperature and devices are turned off heater, inlet pump, heat pump.
  1. Basic operation: heating operation using the boiler.
  2. Switching to hot water supply: the water circuit is switched to the hot water supply side as the unit detect that TTW is less than 38°C.
  3. Switching to heating: the water circuit is switched to the heating side as the unit detect that TTW is 45°C or more, or 30 minutes has passed since operation started. Heating operation continues at least 30 minutes.
  4. The LED on the PC board lights up when the input signal is ON.

I/P7 & I/P8: Forcibly turn off heaters
- Non-voltage contacts
- DN [B6] = 3

  I/P7: Forcibly turn off the backup heater
  I/P8: Forcibly turn off the hot water tank heater
  Open: Normal operation
  Close: Forcibly turn off the heater

I/P7: Emergency Shutdown input
- DN [B6] = 0
- Non-voltage contacts

  Open: Normal operation
  Close: Emergency shutdown

⚠ CAUTION
- Be sure to prepare a non-voltage continuous contact for each terminal.
- Supplementary Insulation must be added to user touchable part of switches.

Electrical safety checks

The electrical safety checks must be completed before turning on the electrical supplies to the Air to Water heat pump system. The electrical safety checks should be completed by a qualified electrician. All results measured should comply with your local/national electrical installation regulations.

Earth continuity test

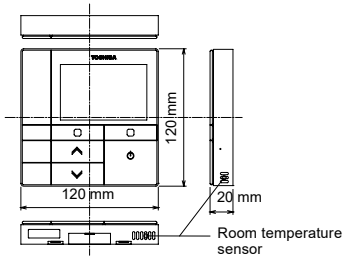
On completion of the electrical installation a resistance test should be completed on the earth conductor to ensure continuity between all pieces of equipment on the earth conductor.

Insulation resistance test

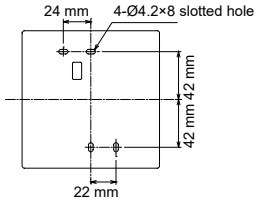
This test must be completed using a 500 V D.C. insulation resistance tester. Insulation resistance tests should be completed between each live terminal and earth.

■ Second remote controller (option)

Installation place
- Install the remote controller at a height of 1 to 1.5 m from the floor so that the average temperature in the room can be detected.
- Do not install the remote controller in a place exposed to direct sunlight or direct outside air, such as the side of a window.
- Do not install the second remote controller in a location where the air flow around the remote controller in restricted.
- Do not install the remote controller in a freezing box or refrigerator, as the remote controller is not waterproof.
- Install the remote controller vertically to the wall.

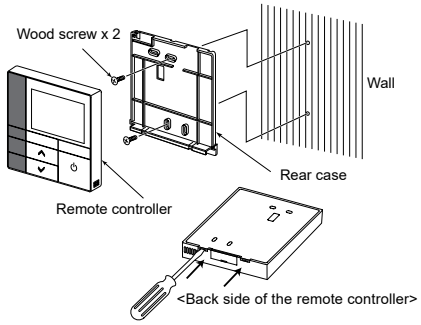


Installation dimension



Remote controller installation

NOTE
- Wiring for the remote controller should not be bundled or installed in the same conduit with a power cable.; otherwise, malfunction may result.
- Install the remote controller away from sources of electrical interference and electromagnetic fields.

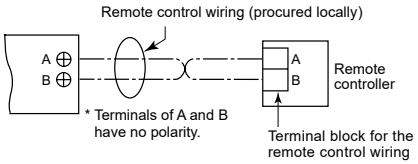


1. Insert a flat-blade screwdriver into the groove on the back side of the remote controller to remove the rear case.
2. Use the wood screws (2 pieces) supplied with the remote controller to attach the rear case of the remote controller to the wall.
   Do not use an electrical screwdriver. Do not over-tighten the screw
   (Tightening torque is up to 2 kg / f•cm.); otherwise, the rear case may be damaged.
3. Connect the electrical wire from the Hydro Unit to the terminal block of remote controller. (Refer to “Wire the remote controller”.)
   Check the terminal number of electrical wire from the Hydro Unit to avoid miswiring. (If AC 220-240 V is applied, the remote controller and Hydro Unit will break down.)

■ Wire the remote controller

Wiring diagram

Terminal block (TB04) for the remote control wiring on the Hydro Unit



* Use wire of 0.5 mm² to 2.0 mm².
* A crimp-style terminal cannot be used.

Second remote controller installation requirements

Installation

For a dual remote controller system, install the remote controllers in the following way.

1. Set one of remote controllers as the header remote controller. (Remote controller of Hydro Unit is preset as Header.)
2. Set from “Header / Second” in “Initial setting” on the setting screen.

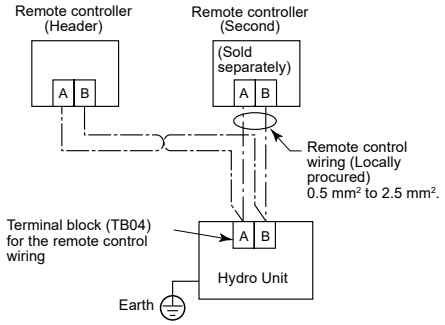
- To control room temperature instead of water temperature with this remote controller, set DN “40” of Hydro Unit to “1”.

Basic wiring diagram

NOTE

Terminals of A and B have no polarity.

To diverge from the Hydro Unit

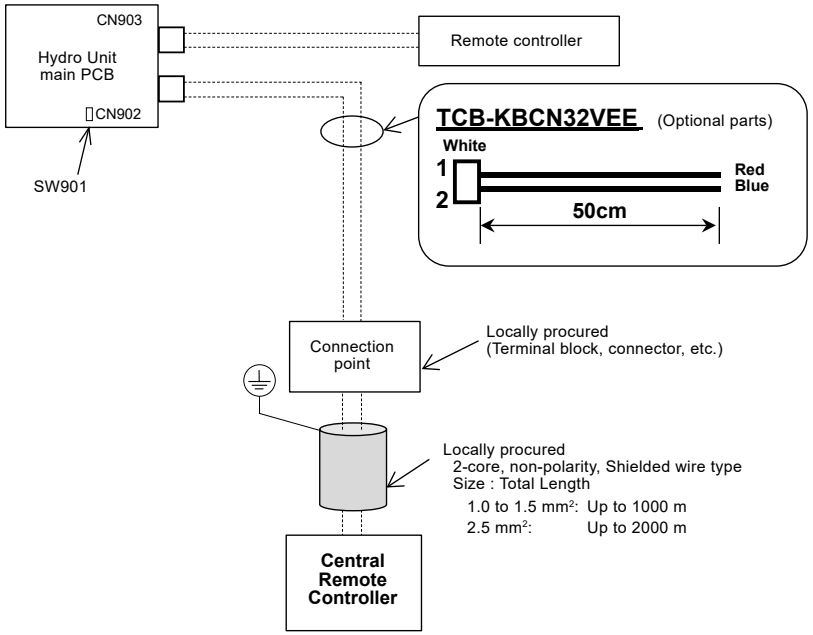


■ Central Remote Controller (option)

To connect the Central Controller and BMS (TU2C-LINK)

CN902 for the central remote control wiring on the Hydro Unit PCB

Communication wiring and central control wiring use 2-core non-polarity wires.
Use 2-core shield wires to prevent noise trouble.
In this case, for the system grounding, close (connect) the end of shield wires, and isolate the end of terminal.



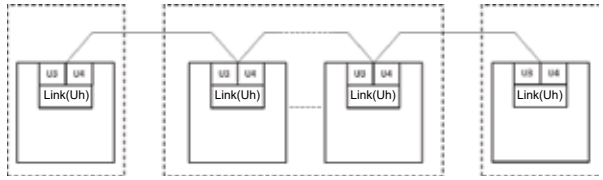
When connecting and controlling the system controller, the central control address (DN03) setting is required.
On some system controllers, DN03 may be set automatically.
For details, refer to the manual of the system controller used and the installation manual

Item	DN	Details
Central control address	03	1 - 128

Termination resistance setting method

Turn on the termination resistance of the equipment connected to both ends of the central control wiring (TU2C-LINK, Uh line).

Turn on DIP switch 1 of SW901 on the Hydro Unit PCB(MCC-1753)

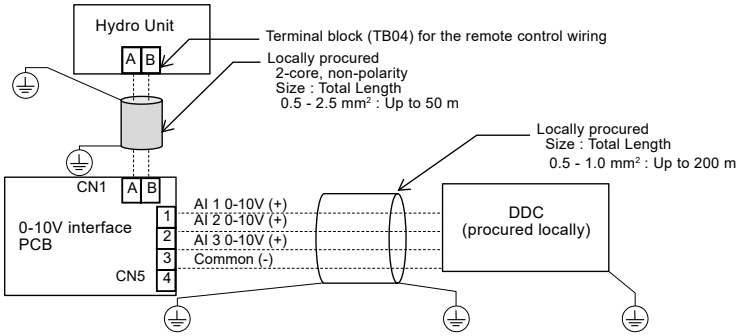


■ 0-10V interface [HWS-IFAIP01U-E] (option)

To connect the 0-10V interface

TB04 for the 0-10V interface wiring on the Hydro Unit E-BOX

- Communication wiring use 2-core non-polarity wires.
- Use 2-core shield wires to prevent noise trouble.
- In this case, for the system grounding, close (connect) the end of shield wires, and isolate the end of terminal.
- Be sure not input more than DC10V to the analogue input terminals.
- The remote controller line (AB line) is available to connect maximum 2 units.
  For example the header plus second remote controller or the KNX or the MODBUS or the Wireless Adapter or the 0-10V controller.



This option allows Hydro Unit to be controlled either Setting temperatures or Capacity.

Control of Setting tempareture

- DN 680 is set to “1”.
- Set the input method for each setting temperature.

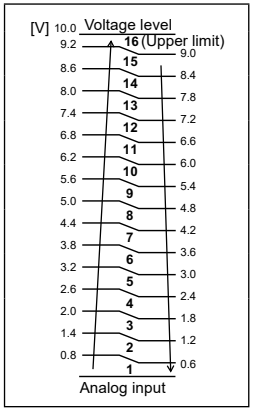
DN	Item	Selectable value (Input from)			
681	Hot water setting temperature.	0:Not use AI	1: AI 1	2: AI 2	3: AI 3
682	Zone 1 setting temperature for heating.	0:Not use AI	1: AI 1	2: AI 2	3: AI 3
683	Zone 2 setting temperature for heating.	0:Not use AI	1: AI 1	2: AI 2	3: AI 3
684	Zone 1 setting temperature for cooling.	0:Not use AI	1: AI 1	2: AI 2	3: AI 3

RC : Remote controller

- Allocate the temperature of 0 to 10V, and also set its resolution.

*( ): HWT-110,140

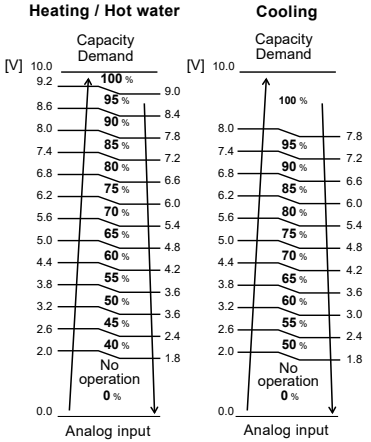
DN	Item	Selectable value
685	Upper limit of hot water setting temp. (at voltage level 16)	40 to 80 Default: 65°C
689	Resolution of hot water setting temp. (Value per voltage level)	1 to 5 Default: 5°C
686	Upper limit of Zone 1 setting temperature for heating (at voltage level 16)	20 to 55 (65) Default: 55°C
68A	Resolution of Zone 1 setting temperature for heating (Value per voltage level)	1 to 5 Default: 3°C
687	Upper limit of Zone 2 setting temperature for heating (at voltage level 16)	20 to 55 (65) Default: 55°C
68B	Resolution of Zone 2 setting temperature for heating (Value per voltage level)	1 to 5 Default: 3°C
688	Upper limit of Zone 1 setting temperature for cooling (at voltage level 16)	7 to 25 Default: 20°C
68C	Resolution of Zone 1 setting temperature for cooling (Value per voltage level)	1 to 5 Default: 1°C



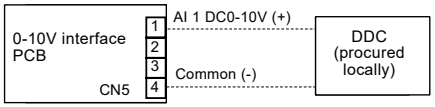
Capacity direct control

- DN 680 is set to “2, 3 or 4”.

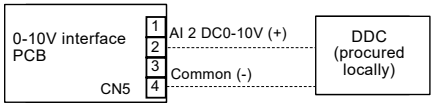
DN [680]	0	1	2	3	4
AI 1	Not use	Control of Setting tempareture Enter settings from DN 681 to 684	Capacity direct control of HP operation for Heating/ Cooling mode	Not use	Capacity direct control of HP operation for Heating/ Cooling mode
AI 2			Not use	Capacity direct control of HP operation for Hot water mode	Capacity direct control of HP operation for Hot water mode
AI 3			Not use	Not use	Not use



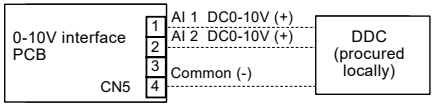
- **DN 680 = 2**
  Analog input enable only for Heating or cooling mode.



- **DN 680 = 3**
  Analog input enable only for Hot water mode.



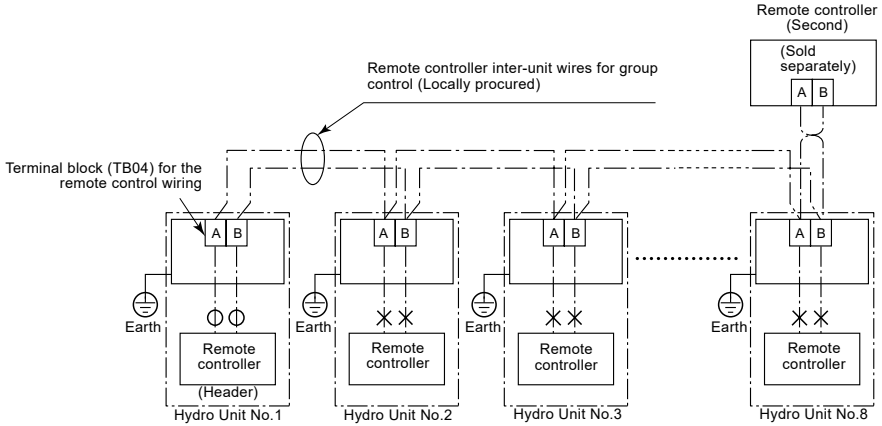
- **DN 680 = 4**
  Analog input enable for Heating/Cooling and Hot water mode.



8 Group Control and optional controllers

To operate a group control of multiple Hydro Units

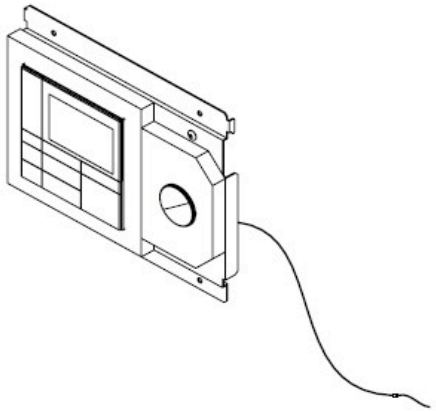
- Hydro Units are available to connect maximum 8 units.
- The wiring of remote controller on the Hydro Unit No.2 to No.8 should be disconnected as shown Fig.8-01.
- When the power supply has been turned ON, the automatic address setup starts and the address that is being setup flashes on the remote controller display in approximately 3 minutes. During the setup of the automatic address, the remote controller operation is not accepted.
  Required time up to the finish of automatic addressing is approximately 5 minutes.
  Please make sure all the DN codes in regard to the operation mode with the same setup.
- The remote Controller line (AB line) is avilable to connect maximum 2 units. Header plus Second Remote controller or KNX or MODBUS or Wireless Adapter or 0-10V controller.

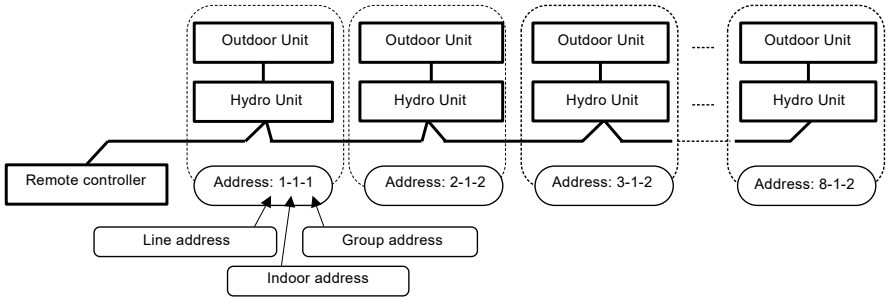


Hydro Unit	No.1	No.2~8
wiring of remote controller	O	x

O: connected, x: disconnected

▼Fig.8-01





Item	DN	Details
Line address	12	1 - 128
Indoor address	13	1: Default (1 - 128)
Group address	14	0: Individual (Not Group control) 1: Header unit 2: Follower unit

NOTE

The above address is set by automatically when the power is turned on. However, Line Address and Group Address are set randomly.
In some cases, it is necessary to change the address manually after setup of the automatic address accrding to the system configuration of the group control.

Group control

- When Group control is used, the follower Hydro Units are also able to share the value of the Master Hydro Unit TTW sensor. In this case TTW Connection of each follower Hydro units are not necessary.
- Set “DN AB” of each follower Hydro Units to “1”.

9 Start up and configuration

Select "Hydro Unit DN" in the FIELD SETTING MENU to change the Hydro DN codes.
Set the following initial settings and the other setting items (Refer to page 29)

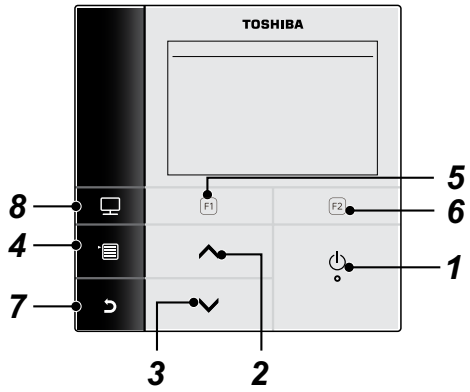
■ Setting Hydro DN codes

DN code	DN Description	Default	After Commissioning	Change 1	Change 2	Change 3
6B0	Used to activate external boiler output. 0 = external boiler output de-activated; 1 = external boiler output activated	0				
6B1	Boiler install location 0 = Heating side after 3 way valve 1 = Before 3 way valve	0				
6B2	Used to when an external cylinder thermostat is connected 0 = No external cylinder thermostat; 1 = External tank thermostat connected	0				
6B3	Used to when an external room thermostat is connected 0 = No external room thermostat; 1 = External room thermostat connected	0				
6B4	Used to determine type of 3 way diverting valve used on system. 0 = 2 wire/spring return or SPST type valve; 1 = SPDT type valve	1				
6B5	Synchronisation of Pump P2. 0 = P2 continuous operation (pump off when remote controller switched off) 1 = Pump P2 off during heating and cooling mode is off or hot water HP operation.	1				
6B8	Used when a hot water cylinder is connected to system. 0 = hot water cylinder connected; 1 = hot water cylinder not connected	0				
6B9	Used to activate Zone 1 Operation. 0 = Zone 1 activated; 1 = Zone 1 de-activated	0				
6BA	Used to activate Zone 2 Operation. 0 = Zone 2 de-activated; 1 = Zone 2 activated	Model 1 zone: 0 2 zone: 1				
6D0	P1 Pump operation for heating 0 = Normally run 1 = Stopped at the outside temperature over 20 °C	0				
6D1	Pump ON/OFF cycling (During long periods of system OFF) 0 = None operation 1 = regular power	1				
6D2*	Used to activate Hydro Unit back up heaters. 0 = Back up heaters activated; 1 = back up heaters de-activated	0				
6D3	Used to activate hot water cylinder electrical heater. 0 = hot water cylinder heater activated; 1 = hot water cylinder heater de-activated	0				
6D4	Used to activate external booster heater output. 0 = external booster heater output activated; 1 = external booster heater output de-activated	0				
28	Used to activate system auto restart after power failure. 0 = auto restart de-activated; 1 = auto restart activated	1				
5A	P1 Pump operation for hot water 0 = synchronised with heat pump 1 = Normally run	0				
B6	Used to activate SG Ready control 0 = SG Ready control de-activated 1 = SG Ready control activated	0				

* Please note that when the heater is set to OFF, freeze protection may not be possible if the temperature drops abnormally.

■ Names and functions of parts

Buttons



1 **[ON/OFF] button**

2 **[ ] button**
On the top screen: Adjusts the temperature.
On the menu screen or other screen: Selects a menu item or ON/OFF of each function or moves a cursor, etc.

3 **[ ] button**
On the top screen: Adjusts the temperature.
On the menu screen or other screen: Selects a menu item or ON/OFF of each function or moves a cursor, etc.

4 **[MENU] button**
On the top screen: Displays the "MENU" screen.
On the other screen: Fixes or copies setting the parameter value.

5 **[F1] button**
On the top screen: Select the heating or cooling mode.
On the other screen: Varies its function according to the screen.

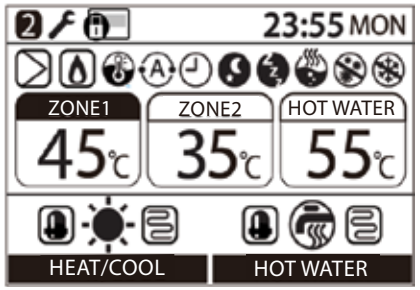
6 **[F2] button**
On the top screen: Select the hot water mode.
On the other screen: Varies its function according to the screen.

7 **[RETURN] button**
Returns to the previous screen, etc.

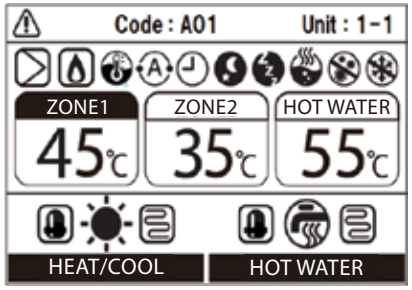
8 **[MODE] button**
On the top screen: Select the mode for which to change the temperature.
On the other screen: Resets the setting parameter value.

■Meaning of Indication on the top screen

In normal



In failure occurring



ZONE1	Lights when floor heater or radiator is connected (when the system has floor heater or radiator).
ZONE2	Lights when controlling the second temperature (It may not light depending on the system).
HOT WATER	Lights when hot water supply system is connected (when the system has hot water supply).
ZONE1	The painted mark lights for operation mode for which temperature is to be changed.
HEAT/COOL	Lights when the compressor is acting for heating or cooling operation.
HEAT/COOL	Lights while the electric heater inside the Hydro Unit is energized during a heating operation.
HOT WATER	Lights while the compressor is acting for hot water supply operation.
HOT WATER	Lights while the electric cylinder heater is energized during hot water operation.
	Lights when heating is selected.
	Lights when cooling is selected.
	Lights during hot water supply is selected.
	Lights while internal pump (pump 1) or expansion pump (pump 2) is driven.
	Lights when the auxiliary boiler or external booster heater supports the heat pump operation.
/	Lights during water temperature control mode / room temperature control mode.
	Lights during Auto mode operation.
	Lights when Schedule timer or Floor drying is set to “ON”.

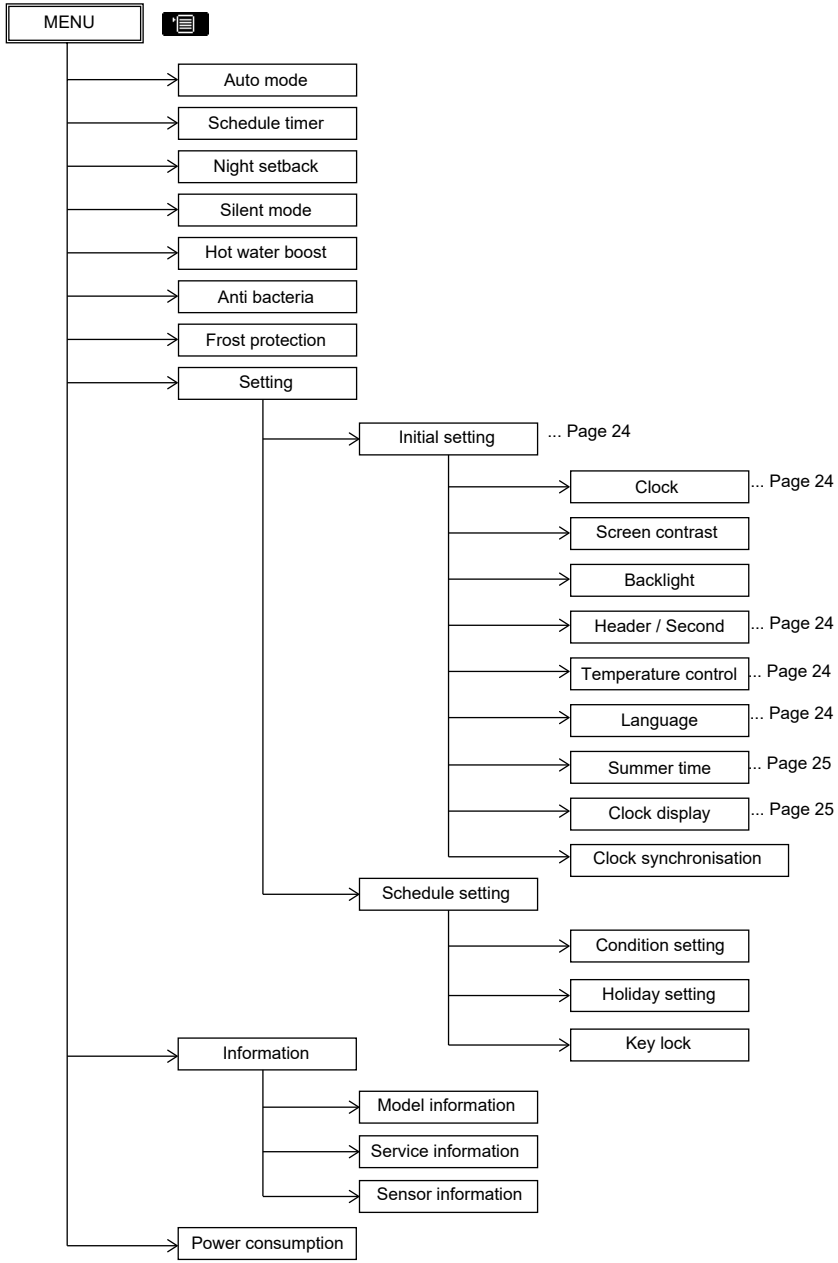
	Lights when Night setback operation is set to “ON” and heating or cooling is selected.
	Lights while Silent mode operation is actually running.
	Lights while hot water boost is actually running.
	Lights when Anti bacteria operation is set to “ON” and hot water operation is selected.
	Lights while Frost protection operation is actually running.
	Lights when Test mode or Floor drying is set to “ON”.
	Displays when the remote controller is set as Second remote controller.
	Lights when an failure occurs and goes out when the failure is cleared.
	Lights when operation is limited by central remote controller setting.

■Menu operation

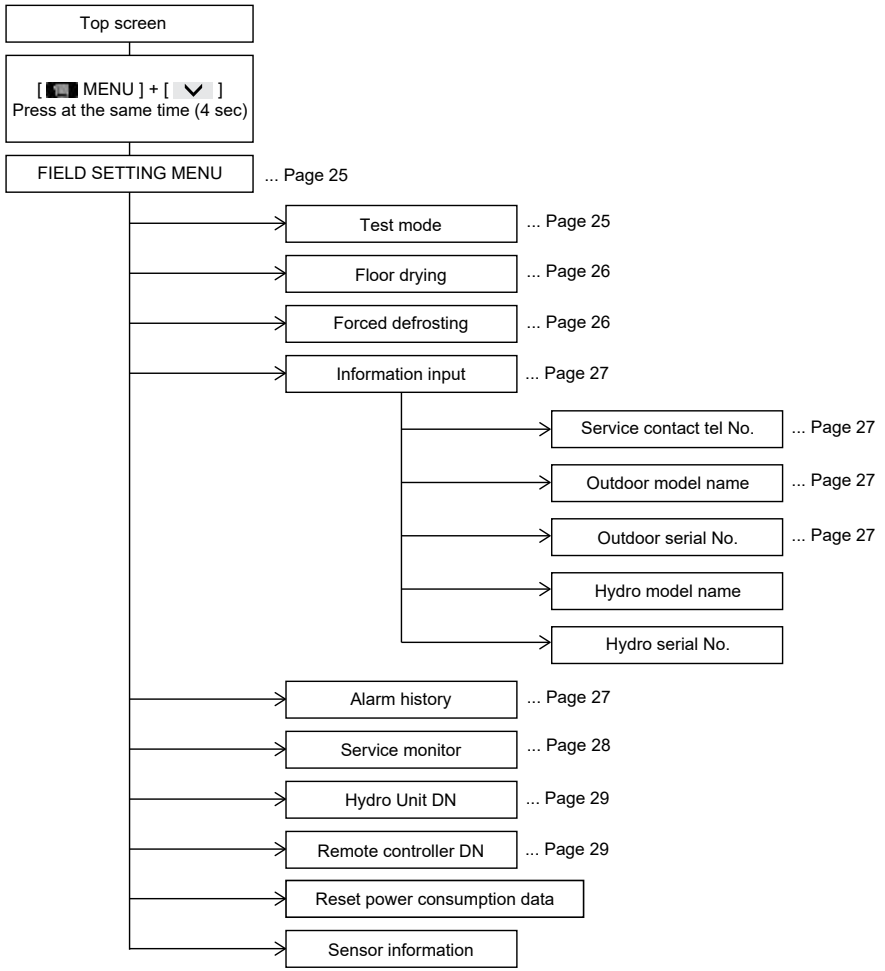
(1) Press the [▦] button, then the “MENU” screen is displayed.
(2) Press the [∧] / [∨] button to select an item. The selected item is highlighted.
(3) Press the [F2] button. The setting screen appears.

To undo
Press the [↩] button to return. The display returns to the previous screen.

■ Menu items

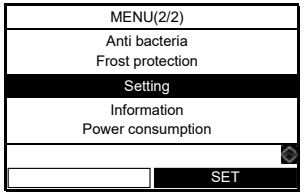


■ FIELD SETTING MENU items

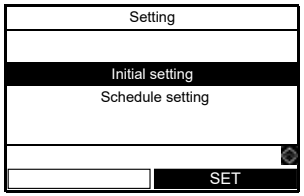


■ Setting – Initial setting –

(1) Press the [^] / [v] button to select “Setting” on the “MENU” screen, then press the [F2] button



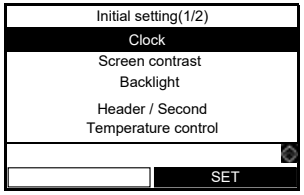
(2) Press the[^] / [v] button to select “Initial setting” on the “Setting” screen, then press the [F2] button.



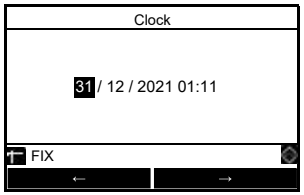
■ Clock

- Setting for the clock (date, month, year, time)

(1) Press the [^] / [v] button to select “Clock” on the “Initial setting” screen, then press the [F2] button.



(2) Press the [F1] / [F2] button to select the date, month, year, and, time.
(3) Press the [^] / [v] button to set the value, then press the [■] button.

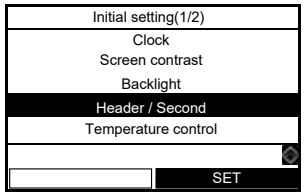


- The clock display appears on the top screen.
- The clock display blinks if the clock setting has been reset due to power failure or other cause.

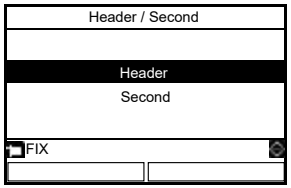
■ Header / Second

- For a dual remote controller system.
- Set one of remote controller as the header remote controller.
- Set another remote controller as the second remote controller.

(1) Press the [^] / [v] button to select “Header / Second” on the “Initial setting” screen, then press the [F2] button.



(2) Press the [^] / [v] button to select “Header” / “Second”, then press the [■] button.



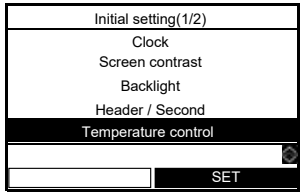
- Some function are not available when the remote controller is set as the Second remote controller.
- In the dual remote controller system, the latter operation overrides the former.
- The factory default is Header remote controller.

Disable function with second remote controller
- “Schedule timer”
- “Silent mode”
- “Schedule setting”

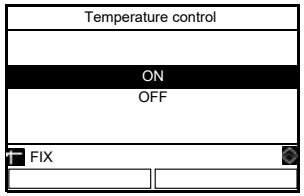
■ Temperature control

- To control room temperature instead of water temperature with this remote controller

(1) Press the [^] / [v] button to select “Temperature control” on the “Initial setting” screen, then press the [F2] button.



(2) Press the [^] / [v] button to select “ON/OFF”, then press the [■] button.

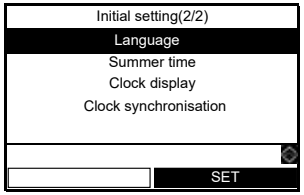


- When the “Temperature control” is set to “ON”, the system is controlled with the sensor of the remote controller.
- The factory default is “OFF”.
- It is also necessary to set the DN “40” of hydro unit to “1”.

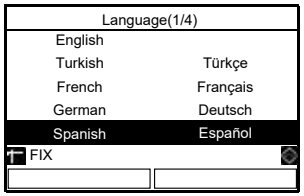
■ Language

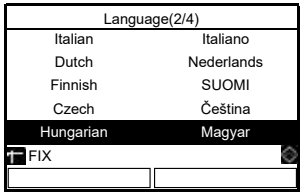
- Select a language for the screen text.

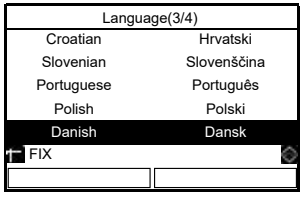
(1) Press the [^] / [v] button to select “Language” on the “Initial setting” screen, then press the [F2] button.

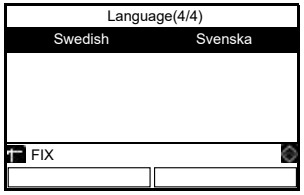


(2) Press the [^] / [v] button to select the language, then press the [■] button.









- The factory default is “English”.

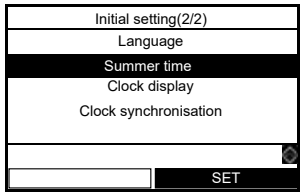
■ Summer time

- Set summer time (Daylight saving time).
- When This function is “ON” and the time in “Start date” is reached, the setting time in the remote controller shifts by +1 hour (e.g. 1:00→2:00), and when the time in “End date” is reached, the setting time shifts -1 hour (e.g. 1:00→12:00).
- The scheduled time itself of the following functions are not changed.

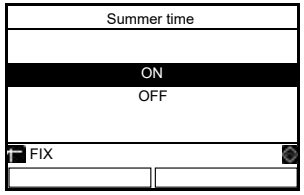
  Schedule timer, Night setback, Silent mode, Anti bacteria

The operation starts according to the shifted time.
If a schedule is set within 1 hour before and after Summer time Start and End time, there may be cases that the operation is repeated or skipped on the date.

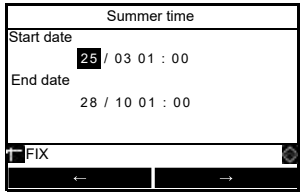
(1) Press the [∧] / [∨] button to select “Summer time” on the “Initial setting” screen, then press the [F2] button.



(2) Press the [∧] / [∨] button to select “ON” on the “Summer time” screen, then press the [■] button.



(3) Press the [F1] / [F2] button to change the start date and the end date, then Press the [∧] / [∨] button to set the day, month, time.

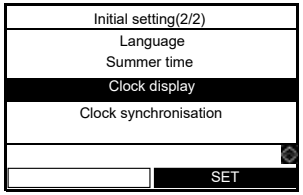


(4)Press the [■] button.

■ Clock display

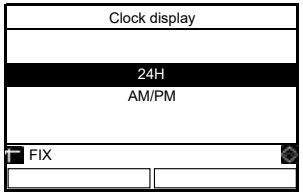
- Select the clock display 12-hour clock or 24-hour clock on the top screen.
- Even if you select the 12-hour clock, the clock displays other than the top screen is 24-hour clock

(1) Press the [∧] / [∨] button to select “Clock display” on the “Initial setting” screen, then press the [F2] button.



(2) Press the [∧] / [∨] button to select “24H” / “AM/PM” on the “Clock display” screen, then press the [■] button.

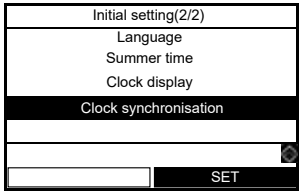
“24H”: 24-hour clock
“AM/PM”: 12-hour clock



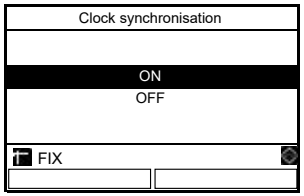
■ Clock synchronisation

- Set clock synchronisation.
- When this function is “ON” and clock setting is changed in central controller, clock setting will be changed automatically.

(1) Press the [∧] / [∨] button to select “Clock synchronisation” on the “initial setting” screen then press the [F2] button.

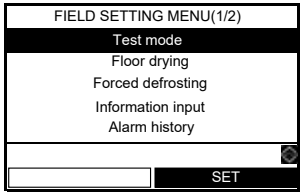


(2) Press the [∧] / [∨] button to select “ON” on the “Clock synchronisation” screen, then press the [■] button.



■ FIELD SETTING MENU

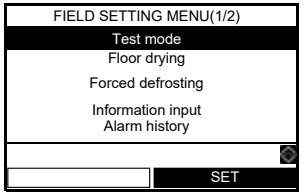
(1) Press the [■] button and the [∨] button at same time for 4 seconds or longer on the top screen to display the “FIELD SETTING MENU” screen to select “setting”



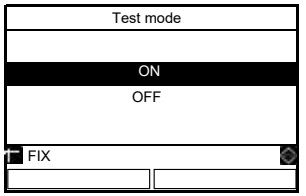
■ Test mode

- Even if the outside air temperature or water temperature is outside the setting value range, Heating, Cooling and Hot water supply operation become possible.
- Since the protection setting is disabled in the “TEST mode”, do not continue a test run longer than 10 minutes.

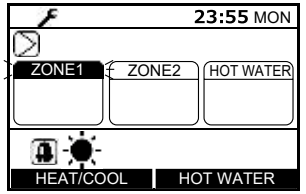
(1) Press the [∧] / [∨] button to select “Test mode” on the “FIELD SETTING MENU” screen, then press the [F2] button.



(2) Press the [∧] button to select “ON”, then press the [■] button. The 🔧 mark appears on the top screen.



(3) Start the heating or cooling or Hot water operation on the top screen, then the selected mode mark is blinking during “Test mode”.

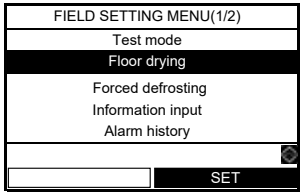


- The pump is activated in 30 seconds. If air is not released completely, the flow rate switch is activated to stop operation. Release air again according to the piping procedure. Little air entrainment is discharged from the purge valve.
- Check that the hydraulic pressure has become the predetermined pressure 0.1 to 0.2 MPa (1 to 2 bar). If the hydraulic pressure is insufficient, replenish water.
- Heating operation starts. Check that the Hydro Unit starts heating.
- Press the [F1] button to select the Cooling operation, in a few second, the operation starts.
- Check that the Hydro Unit starts cooling and that the floor heating system is not cooled.
- Press the [F1] button to stop the operation.
- Press the [F2] button to start the Hot water supply operation.
- Check that there is no air entrainment.
- Check that hot water is present at the connection port of the hot water cylinder.
- Press the [F2] button or [⏻ ON/OFF] button to stop the operation.

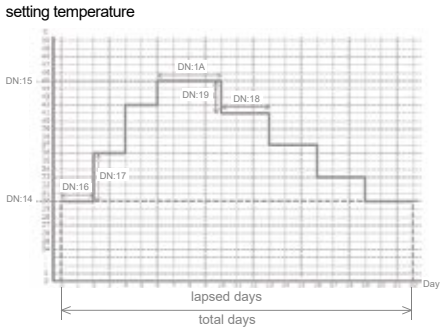
■Floor drying

- This function is available only for the header remote controller.
- This function is used for drying concrete etc.
- Operation by second remote controller is limited during floor drying.
- Operation may be restricted depending on the setting of the central remote controller.
- Service personnel must operate the unit after setting the related DN.
- Operation is not started unless All the related DN are set.
- Refer to the following for the settings of the related items. Please setup on the responsibility for an installer. An unsuitable setup may cause a crack of concrete etc.
- When the operation starts, the unit operates as follows.

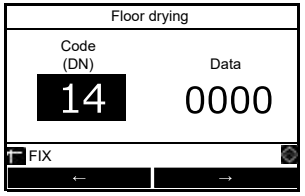
(1) Press the [∧] / [∨] button to select “Floor drying” on the “FIELD SETTING MENU” screen, then press the [F1] button for 4 seconds or longer.



DN: 14 setting start and End temperature [20-55°C]
DN: 15 setting Max temperature [20-55°C]
DN: 16 continuation days for every step up to Max temperature [1-7 days]
DN: 17 temperature difference for every step up to Max temperature [1-10 K]
DN: 18 continuation days for every step down to End temperature [1-7 days]
DN: 19 temperature difference for every step down to End temperature [1-10 K]
DN: 1A Continuation days in Max temperature [1-50 days]



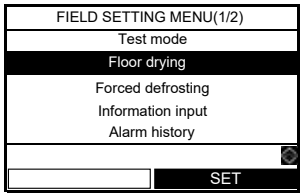
(2) Press the [F1] / [F2] button to select “DN” or “Data”, then press the[∧] / [∨] button to set the value.



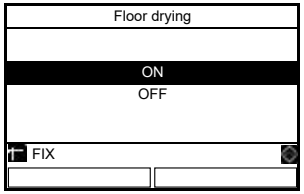
(3) Press the [■] button. The set value is registered.

To start the operation

(1) Press the [∧] / [∨] button to select “Floor drying” on the “FIELD SETTING MENU” screen, then press the [F2] button.



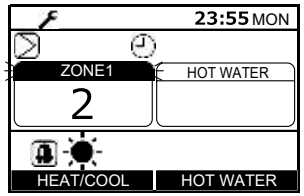
(2) Press the [∧] button to select the “ON”, then press the [■] button.



- Check the total days for “Floor drying” operation, then press [F1] button. The mark and mark appears on the Top screen.

(3) Start the heating operation on the top screen.

- Then “ZONE1” mark blinks during “Floor drying” operation and lapsed days are displayed.

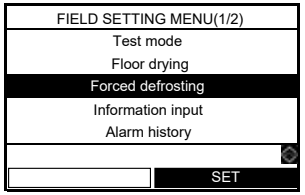


- If some abnormalities occur during Floor drying operation, the System stops and Alarm history screen is displayed.
- After heating operation is stopped by operating the remote controller during Floor drying operation, if heating operation is again started within 30 minutes, Floor drying operation is started from the time of stopping.

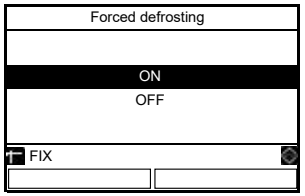
■Forced defrosting

- This function is available only for the header remote controller.
- This function can active the forced defrosting mode for the Outdoor Unit.

(1) Press the [∧] / [∨] button to select “Forced defrosting” on the “FIELD SETTING MENU” screen, then press the [F2] button.



(2) Press the [∧] button to select “ON”, then press the [■] button.

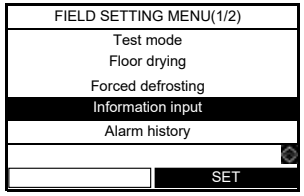


(3) Start the heating operation on the top screen.

■ Information input

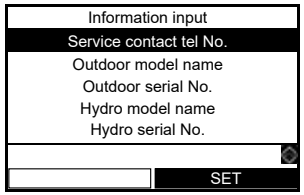
- Register information about the contact number for Service, model name and serial number of the Hydro Unit and Outdoor Unit.

(1) Press the [^] / [v] button to select “Information input” on the “FIELD SETTING MENU” screen, then press the [F2] button.

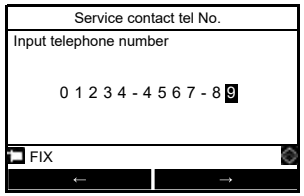


Service contact tel No.

(1) Press the [^] / [v] button to select “Service contact tel No.” on the Information input screen, then press the [F2] button.

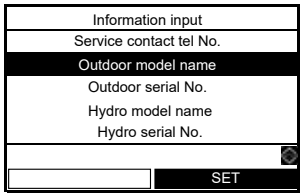


(2) Press the [^] / [v] button or [F1] / [F2] to select the value, then press the [■] button.

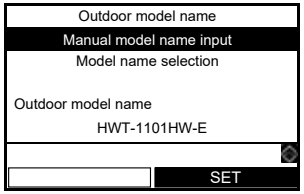


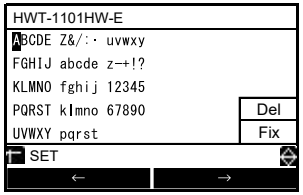
Outdoor (Hydro) model name
Outdoor (Hydro) Unit serial No.

(1) Press the [^] / [v] button to select “Outdoor model name (Hydro model name, Outdoor serial No., Hydro serial No.)” on the Information input screen, then press the [F2] button.

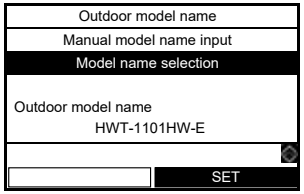


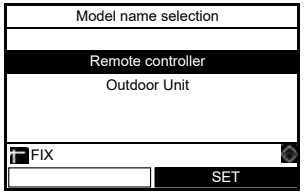
(2) Press the [^] / [v] button to select registration menu.
When you enter the model name (serial No.) by yourself, select “Manual model name input” (“Manual serial No. input”)
Press the [^] / [v] button or [F1] / [F2] to select the character (the selected character is highlighted), then press the [■] button. The character is displayed on the upper part of the screen from left-hand side.
If the [■] button is pressed in the state where “Del” is selected, contents currently displayed is deleted from right-hand side.
Press the [■] button in the state where “Fix” is selected to register contents currently displayed on the upper part of the screen.





Select “Model name selection”, then press [F2] button. And, select “Remote controller”, then press [■] button.





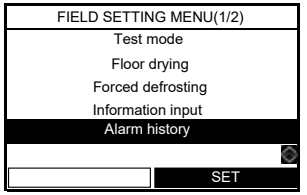
When you select “Outdoor Unit” (“Hydro Unit”) in model name selection screen, factory default value will be displayed in information screen.

• After Information input has been finished, confirm the item “Information” on the “MENU” screen to check the information is registered correctly.

■ Alarm history

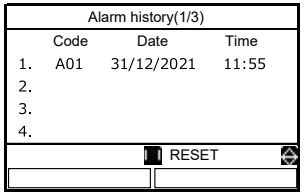
- List of latest 10 alarm data: failure information of failure code, date and time is displayed.

(1) Press the [^] / [v] button to select “Alarm history” on the “FIELD SETTING MENU” screen, then press the [F2] button.

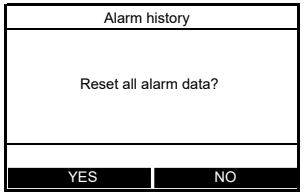


To reset the alarm history

(1) Press the [■] button to reset the alarm history.



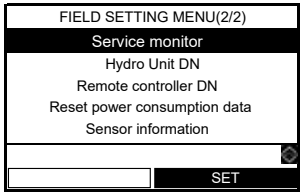
(2) Press the [F1] button, then all alarm data is cleared.



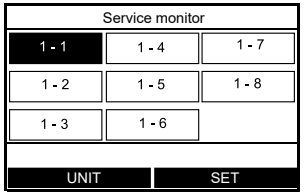
■Service monitor

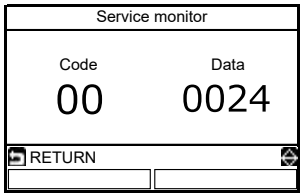
- The sensor sensing temperature is displayed on the remote controller.
- This function allows you to make sure whether the sensor is installed properly.

(1) Press the [^] / [v] button to select “Service monitor” on the “FIELD SETTING MENU” screen, then press the [F2] button.



(2) Press the [F1] button to select the unit, then press the [F2] button to display the status.





Hydro Unit data

code	Data name	Unit
00	Control temperature (Hot water cylinder)	°C
01	Control temperature (Zone1)	°C
02	Control temperature (Zone2)	°C
03	Remote controller sensor temperature	°C
04	Condensed temperature (TC)	°C
06	Water inlet temperature (TWI)	°C
07	Water outlet temperature (TWO)	°C
08	Water heater outlet temperature (THO)	°C
09	Floor inlet temperature (TFI)	°C
0A	Hot water cylinder temperature (TTW)	°C
0B	Mixing valve position	step
0E	Low pressure (Ps) × 1/10	kPa
0F	Hydro soft ver.	

Outdoor Unit data

code	Data name	Unit
60	Heat exchange temperature (TE)	°C
61	Outside air temperature (TO)	°C
62	Discharge temperature (TD)	°C
63	Suction temperature (TS)	°C
65	Heat sink temperature (THS)	°C
6A	Current × 10	A
6D	Heat exchanger coil temperature (TL)	°C
70	Compressor operation Hz	Hz
72	Number of revolutions of outdoor fan (lower or 1 fan model)	rpm
73	Number of revolutions of outdoor fan (upper)	rpm
74	Outdoor PMV position × 1/10	pls
7A	Discharge pressure (PD) × 1/10	kPa

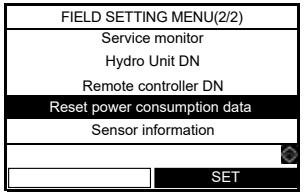
Service unit data

code	Data name	Unit
F0	Micro computer energized accumulation time × 1/100	h
F1	Hot water compressor ON accumulation time × 1/100	h
F2	Cooling compressor ON accumulation time × 1/100	h
F3	Heating compressor ON accumulation time × 1/100	h
F4	Built-in AC pump operation accumulation time × 1/100	h
F5	Hot water cylinder heater operation accumulation time × 1/100	h
F6	Backup heater operation accumulation time × 1/100	h
F7	Booster heater operation accumulation time × 1/100	h

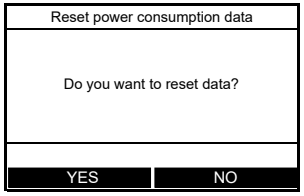
- Some sensors (temperature / pressure) are not displayed, because not connected.

■Reset power consumption data

(1) Press the [^] / [v] button to select “Reset power consumption data” on the “FIELD SETTING MENU” screen, then press the [F2] button.

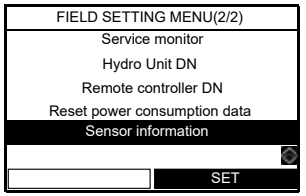


(2) Press the [F2] button, then power consumption data is cleared.



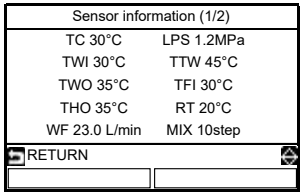
■ Sensor information

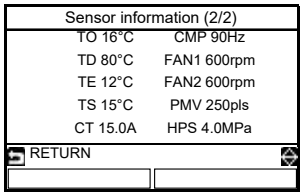
(1) Press [^] / [v] button to select “Sensor information” on the “FIELD SETTING MENU” screen, then press the [F2] button.



(2) Select display number.

- Display 1 is Hydro Unit sensor
- Display 2 is Outdoor Unit sensor

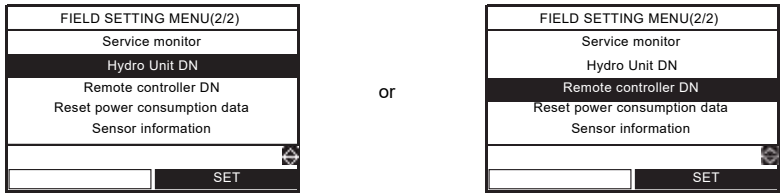




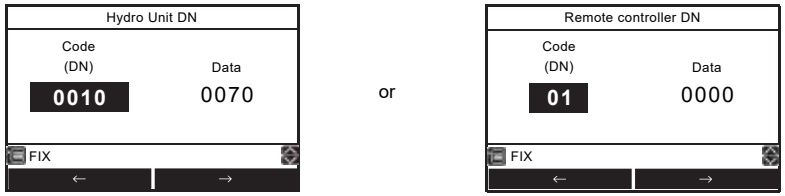
■Hydro Unit DN (Remote controller DN)

- Hydro Unit DN setting is available only for the header remote controller.
- Set DN for various operation modes with the remote controller.

(1) Press the [^] / [v] button to select “Hydro Unit DN” (or “Remote controller DN”) on the “FIELD SETTING MENU” screen, then press the [F2] button.



(2) Press the [F1] / [F2] button to select “DN” or “Data”, then press the [^] / [v] button to set the value.



(3) Press the [■] button. The set value is registered.

Main setting items

(1) Setting Temperature Range (DN 18 to 1F)

- Set the temperature range for heating (zone 1, zone 2), cooling, and hot water.
- The upper-limit and lower-limit temperatures of each mode can be set.

(2) Setting Heat Pump Operation Conditions for Hot Water Supply (DN 20 and 21)

- Set the heat pump start water temperature and heat pump stop water temperature.
- The heat pump starts working when the water temperature lowers below the set start water temperature. It is recommended that the default value be used.

(3) Compensating Hot Water Temperature (DN 24 and 25)

- Compensate the target temperature from the remote controller set temperature when the hot water temperature lowers below the set outside air temperature.

(4) Setting Hot Water Boost (DN 08 and 09)

- Set the control time and target temperature when the HOT WATER BOOST is operated.

(5) Setting Anti-Bacteria

- Set the control for the hot water cylinder when ANTI BACTERIA is operated.
- Set the target temperature, control period, start time (24-hour notation), and target temperature retention period.
- Make this control setting according to regulations and rules of respective countries.

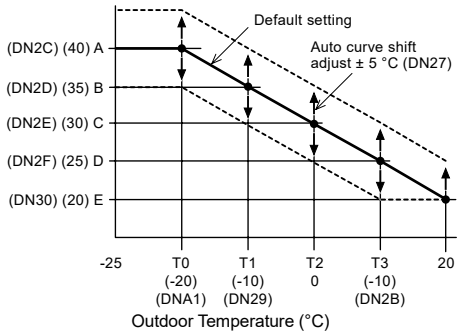
(6) Setting Priority Mode Temperature

- Set the outside air temperature that changes the preferred operation mode.
- Hot Water - Heating Switching Temperature
  Heating operation takes precedence when the temperature lowers the set temperature.
- Boiler HP Switching Temperature
  When the temperature lowers the set temperature the external boiler output is made.

(7) Setting Heating Auto Mode Temperature (DN 27 to 31, A1 to A5)

- Compensate the target temperature when Auto is set for temperature setting on the remote controller.
- The outside air temperature (T0, T1 and T3) can be set individually.
- The target temperature can be set to a value from 20 to 55 °C.
- However, A > B > C > D > E.

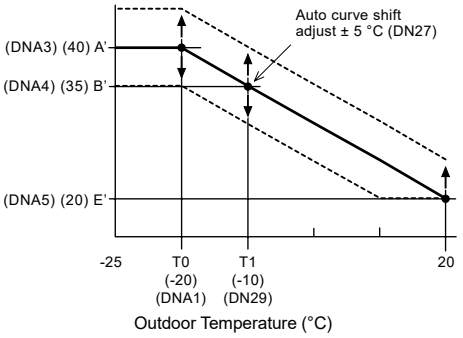
▼ **Fig.9-02**
<Zone 1>



- The entire curve can be adjusted plus and minus 5 °C by DN27.

<Zone 2>

You can choose either a percentage or a fixed value as the setting method of zone 2
DNA2 = “0” : percentage (DN31)
DNA2 = “1” : fixed value (DNA3), (DNA4), (DNA5)
However, zone 1 ≥ zone 2



(8) Setting Frost Protection Temperature (DN 3A to 3B)

- Set the function when the Frost protection is set to “ON”.
- Set enabling/disabling of this function and the target water temperature.
- If disabling is set, the frost protection operation is not performed even when the Frost protection is set to “ON”.

(9) Setting Frequency of Output to Internal Heater (DN 33 to 34)

- The increase/decrease time is used to set the response time.

(10) Setting Night Setback (DN 26. remote controller DN 0E to 0F)

- Set the function when the Night setback is set to "ON".
- Set reduction temperature, start time, and end time.

(12) Hydro 2-Way Diverting valve operation. control

- When using both cooling and heating operations and there is an Hydro Unit only for heating (such as floor heating), install the 2-way valve and set this function code.

(13) Setting 3way Valve Operation (DN 54)

- This setting is not necessary for normal installation. Make this setting to invert the logic circuit in case ports A and B of the 3-way valve are wrongly attached and it cannot be rectified on site.

(14) Mixing valve operation setting

- Set the time period from full close to full open of the 2-zone control mixing valve. Set a value that is 1/10 of the actual time. And setting the interval control time. (minutes)

(15) Setting Heating/Hot Water Switching when Boiler Is Used (DN 3E)

- When boiler is used, make this setting to operate the Hydro Unit by the instruction from the boiler.

(16) Setting Heat Pump Operating Time for Hot Water Supply Operation

- Set the time period from the start of heat pump run to the start of heater energization at the beginning of hot water supply operation. If a long period is set, it takes long time for heating water.

(17) Setting Cooling "ON/OFF"

- Set this function when performing cooling operation.

(18) Remote controller time indication

- 24-hour or 12-hour notation is selected for the timer.

(19) Setting Silent Mode Operation

- Issue an instruction for low-noise mode operation to the Outdoor Unit. Enabling/ disabling of this function, start time, and end time can be set.
- Select the mode1 or mode2
  Noise level and Heat Pump capacity:
  mode1 < mode2

	Outdoor unit							
	1phase					3phase		
Model name	40	60	80	110	140	80	110	140
mode1	✓	✓	✓	✓	✓	✓	✓	✓
mode2	Not available				✓	✓	✓	✓

(20) Setting Alarm Tone

- The remote controller alarm tone can be set.

(21) Second Remote controller and room temperature thermostat

- Set the initial temperature setting.

(22) Selection of mode of operation by external input

- Select the logic of an external input signal (option)

(23) Hydro Unit Capacity setting

(24) Second Remote controller target temperature setting

(25) Room temperature sensor setting

(26) Synchronisation control at low outside temperature

(27) P1 pump speed control

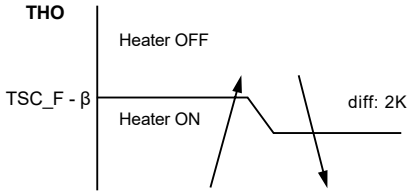
(28) P2 pump speed control

(29) Restriction of backup heater energization during heating mode. (For energy saving)

- When outdoor temperature is higher than the reference value, the backup heater is forcibly off during heating mode.
- Default : No restriction
  (Same as the conventional control)

(30) Backup heater energization control during defrosting (For energy saving)

- When the heater outlet temperature (THO) drops 2K below the TSC_F - β, the backup heater (3 kW) is energized. TSC_F is the assigned temperature with the remote controller.



- Default: β = 0 (Same as the conventional control)

(31) "Floor drying"

- Please refer to the item of "FIELD SETTING MENU"

(32) Group control

- Follower Hydro Units can use the TTW value transmitted from the Header Hydro Unit.

(38) Pump ON/OFF cycling (During long periods of system OFF)

- To reduce the risk of the pump locking, the pump will operate when the system has been non-operational during long periods.Don't turn off the system of power supply.

DN settings

			Location & DN Number						
		DN Description	Hydro	RC	Range HWT-60 (HWT-110,140)	Default HWT-60 (HWT-110,140)	After Commissioning	Change 1	Change 2
1	Setting Temperature Range	Heating Upper Limit - Zone 1	1A	–	37-55 °C (65 °C)	55 (65)			
		Heating Lower Limit - Zone 1	1B	–	20-37 °C	20			
		Heating Upper Limit - Zone 2	1C	–	37-55 °C (65 °C)	55 (65)			
		Heating Lower Limit - Zone 2	1D	–	20-37 °C	20			
		Cooling - Upper Limit	18	–	18-30 °C	25			
		Cooling - Lower Limit	19	–	7-20 °C	7			
		Hot Water - Upper limit	1E	–	60-65 °C	65			
		Hot Water - Lower limit	1F	–	40-60 °C	40			
2	Hot Water Operation	Heat Pump Start Temperature	20	–	20-45 °C	38			
		Heat Pump Stop Temperature	21	–	40-65 °C	52			
3	Hot Water Temperature Compensation	Temperature Compensation Outside Air Temperature (°C)	24	–	-20-10 °C	0			
		Compensation Temperature (°C)	25	–	0-15 °C	3			
4	Hot Water Boost	Operation Time (x10 min)	8	–	3-18	6			
		Setting Temperature (°C)	9	–	40-65 °C	65			
5	Anti Bacteria	Setting Temperature (°C)	0A	–	60-70 °C	65			
		Start Cycle (Day)	–	0D	1-10	7			
		Start Time (Hour)	–	0C	0-23	22			
		Operation Time (min)	0B	–	0-250	30			
6	Priority Mode	Boiler & Heat Pump Switching Temperature (°C)	23	–	-20-20	-10			
7	Heating Auto Curve Settings	Outside Temperature T0 (°C)	A1	–	-20 (-30)- -15 (-20) °C	-20			
		Outside Temperature T1 (°C)	29	–	-15-0 °C	-10			
		Outside Temperature T2 (°C)	–	–	0	0			
		Outside Temperature T3 (°C)	2B	–	0-15 °C	10			
		Setting Temperature A at T0 (°C) - ZONE 1	2C	–	20-55 °C (65 °C)	40			
		Setting Temperature B at T1 (°C) - ZONE 1	2D	–	20-55 °C (65 °C)	35			
		Setting Temperature C at T2 (°C) - ZONE 1	2E	–	20-55 °C (65 °C)	30			
		Setting Temperature D at T3 (°C) - ZONE 1	2F	–	20-55 °C (65 °C)	25			
		Setting Temperature E at 20 °C (°C) - ZONE 1	30	–	20-55 °C (65 °C)	20			
		ZONE2 temperature setting 0 = Percentage (FC 31) 1 = Fixed value (FCA3-A5)	A2	–	0-1	0			
		Ratio Of Zone 2 In Zone 1 Auto Mode (%)	31	–	0-100%	80			
		Setting Temperature A' at T0 (°C) - ZONE 2	A3	–	20-55 °C (65 °C)	40			
		Setting Temperature B' at T1 (°C) - ZONE 2	A4	–	20-55 °C (65 °C)	35			
		Setting Temperature E' at 20 °C (°C) - ZONE 2	A5	–	20-55 °C (65 °C)	20			
		Auto Curve - Temperature Shift (°C)	27	–	-5-5 °C	0			

		DN Description	Location & DN Number: Hydro	Location & DN Number: RC	Range HWT-60 (HWT-110,140)	Default HWT-60 (HWT-110,140)	After Commissioning	Change 1	Change 2
8	Frost Protection	Function 0 = Invalid; 1 = Valid	3A	–	0-1	1			
		Frost Protection Setting Temperature (°C)	3B	–	10-20 °C	15			
		End days	–	12	0-20	0			
		End times	–	13	0-23	0			
9	Back Up Heater Control	Downtime Back Up Heater 0 = 5min; 1 = 10min;2 = 15min; 3 = 20min	33	–	0-3	1			
		Uptime Back Up Heater 0 = 10min; 1 = 20min; 2 = 30min; 3 = 40min	34	–	0-3	0			
10	Night Setback	Change Setback Temperature	26	–	3-20 °C	5			
		Zone selection 0 = Zone 1 & 2; 1 = Zone 1 Only	58	–	0-1	0			
		Start Time (Hour)	–	0E	0-23	22			
		End Time (Hour)	–	0F	0-23	6			
12	Hydro 2 Way Valve Operation Control	Cooling 2 Way Valve - Operation Logic 0 = Activated during cooling; 1 = Not activated during cooling	3C	–	0-1	0			
13	Hydro 3 Way Diverting Valve Operation Control	3 Way Diverting Valve Operation Logic 0 = Activated during hot water operation; 1 = not activated during hot water operation	54	–	0-1	1			
14	2 Zone Mixing Valve Drive Time	Specified Drive Time for Mixing Valve (x10sec)	0C	–	3-24	6			
		Mixing valve OFF (control time - mins)	59	–	1-30	2			
15	Boiler/Heat Pump Synchronisation	External Boiler/Heat Pump Synchronisation 0 = Synchronised; 1 = Not synchronised	3E	–	0-1	0			
16	Maximum Operation Time Of Hot Water Heat Pump	Maximum Heat Pump Operation Time In Hot Water Operation Priority Mode (minutes)	7	–	1-120	30			
17	Cooling Operation	0 = Cooling & Heating Operation; 1 = Heating Only Operation	2	–	0-1	0			
18	Remote controller Indication	24h or 12h Time Indication 0 = 24h; 1 = 12h	–	5	0-1	0			
19	CDU Night Time Low Noise Operation	Low Noise Operation 0 = Invalid; 1 = Valid	-	9	0-1	0			
		Start Time (Hour)	-	0A	0-23	22			
		End Time (Hour)	-	0B	0-23	6			
		Mode select for silent mode 0 = mode1 1 = mode2 2 = Do not use	6FC	-	0-2	0			
20	Alarm Tone	Tone Switching 0 = OFF; 1 = ON	–	11	0-1	1			
21	Second Remote controller and room temperature thermostat	Choice of the initial setting temperature 0 = The fixed temperature by FC9D 1 = The calculated temperature by Auto curve	B5	–	0-1	0			
		Fixed initial temperature setting	9D	–	20-55°C (65°C)	40			

		DN Description	Location & DN Number: Hydro	Location & DN Number: RC	Range HWT-60 (HWT-110,140)	Default HWT-60 (HWT-110,140)	After Commissioning	Change 1	Change 2
22	Operation by external input (option)	Input signal setting when using I/P 7, 8 (CN21) as Emergency shutdown input (DN B6 = 0) 0 = Contacts low > high system stop. System restart with remote controller 1 = Contacts high > low system stop. System restart with remote controller	52	–	0-1	0			
		Input signal setting when using I/P 5, 6 (CN21) 0 = Contacts high > low system stop. Contacts low > high system restart 1 = Contacts low > high system stop. Contacts low > high (second time) system restart	61	–	0-1	0			
		Changing the control of I/P 7, 8 (CN21) Please refer to “Table2” on page 16.	B6	–	0-4	0			
23	Hydro Unit type Setting	70: Wall mounted type 71: All in one type	10	–	70 or 71	71			
24	Second Remote controller Target temperature Setting	0 = Water temperature 1 = Room thermo temperature	40	–	0-1	0			
25	Room Temperature Sensor Setting	Temperature shift for heating	–	2	-10-10	-1			
		Temperature shift for cooling	–	3	-10-10	-1			
26	Synchronisation control at low outside temperature	0 = HP + Boiler 1 = Boiler 2 = Backup heater 3 = Boiler (Pump P1:stop)	5B	–	0-3	3			
27	P1 pump speed control (duty of the PWM)	0 = P1 pump fixed speed 1 = P1 pump variable speed	6A6	–	0-1	1			
		0 = 100%, 1 = 90%, 2 = 80% 3 = 70%, 4 = 60%, 5 = 50%	A0	–	100% -50%	0			
28	P2 pump speed control (duty of the PWM)	0 = 100%, 1 = 80%, 2 = 70% 3 = 60%	6A1	–	0-3	0			
29	Restriction of backup heater energization during heating mode	Forcibly heater off at TO ≥ A °C 0 = no restriction, 1 = 20 °C, 2 = 15 °C, …, 6 = -5 °C	B8	–	0-6	0			
31	Backup heater energization control during defrosting	β: 0 = 0K, …, 4 = 40K Recommendation: β=2 (20K)	B9	–	0-4	0			

			Location & DN Number						
		DN Description	Hydro	RC	Range HWT-60 (HWT-110,140)	Default HWT-60 (HWT-110,140)	After Commissioning	Change 1	Change 2
32	Floor drying	Setting Start and End temperature (°C)	–	14	20-55	0			
		Setting Max temperature (°C)	–	15	20-55	0			
		Continuation days for every step up to Max temperature (days)	–	16	1-7	0			
		Temperature difference for every step up to Max temperature (K)	–	17	1-10	0			
		Continuation days for every step down to End temperature (days)	–	18	1-7	0			
		Temperature difference for every step down to End temperature (K)	–	19	1-10	0			
		Continuation days in Max temperature (days)	–	1A	1-50	0			
33	Group control	1 = TTW value transmitted from the Master Unit 0 = TTW value of each Hydro Unit	AB	–	0-1	0			
34	SG Ready	Set point temperature increase during System Forced ON period (K)	AC	–	0-10	0			
35	0-10 interface (option)	Refer to page 19	680	–	0-4	0			
			681	–	0-3	0			
			682	–	0-3	0			
			683	–	0-3	0			
			684	–	0-3	0			
			685	–	40-80	65			
			686	–	20-55 (65)	55			
			687	–	20-55 (65)	55			
			688	–	7-25	20			
			689	–	1-5	5			
			68A	–	1-5	3			
			68B	–	1-5	3			
			68C	–	1-5	1			
36	Hydro Unit Outputs	Refer to page 16	6CA	–	0-9	0			
			6CB	–	0-9	1			
			6CC	–	0-9	2			
			6CD	–	0-9	3			
37	Cooling Zone2 set temperature	Shift value from Zone1 set temperature (K) When lowering the temperature shift value of cooling zone 2, make sure that there is no condensation.	6FD	-	0-23 (K)	10			
38	Pump ON/OFF cycling (During long periods of system OFF)	0 : None operation 1 : regular power	6D1	-	0-1	1			
		Pump ON cycle 0 : 1day, 1 : 2days, 2 : 3days, …, 6 : 7days, …, 15 : 16days	6D6	-	0-15	6			
		Pump ON time 0 : 1min, 1 : 3min, 2 : 5min, …, 15 : 31min	6D7	-	0-15	2			

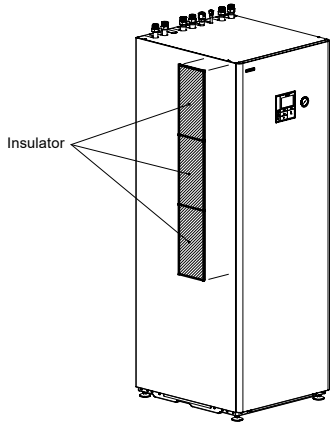
■Settings by purpose

Settings when hot water supply function is not used

- When the hot water supply function is not used, set DN “6B8” of Hydro Unit to “1”. (Refer to page 21.)

Setting for cooling

- For Hydro Units that do not perform cooling (those for floor heating, etc.), procure a motorized 2-way valve (for cooling) (refer to “Control parts specifications” on page 13 for the details.) locally and attach it to the water pipe that is not used for cooling. Connect the valve cables to terminals CN23 (3) and (4) of the Hydro Unit.
- Stick the optional insulator for cooling to the side of the Hydro Unit.



Setting for second remote controller

- Prepare the optional second remote controller.
- Connect the cable to terminals TB04 A,B of the Hydro Unit and remote controller.

10 Maintenance

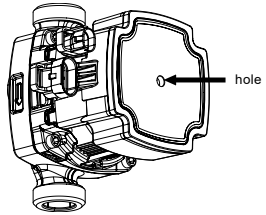
Execute periodic maintenance at least once a year.

Check points

- Check all electrical connections and make adjustments if they are necessary.
- Check the water pipes of the heating systems in particular any evidence of leakage.
- Check the expansion tank inner pressure. If it is insufficient, enclose nitrogen or dry air in the tank.
- Check that the hydraulic pressure is 0.05 MPa (0.5 bar) or more with a water manometer. If it is insufficient, replenish tap water.
- Clean the strainer.
- Check the pump for an abnormal sound or other abnormalities.
- Operate the domestic hot water safety valve periodically to prevent lime scale blockage and to ensure proper operation of the safety valve.

11 Troubleshooting

■ Fault symptoms

Symptom	Possible cause	Corrective action
Room is not heated or cooled. Water is not hot enough.	Incorrect remote controller setting	Check remote controller operation and temperature setting
	Incorrect function code setting	Check function code setting with the function code table.
	Backup heater disconnected	Check backup heater and bimetal thermostat.
	Insufficient capacity	Check selection of equipment.
	Sensor failure	Check whether temperature sensor is installed at the normal position.
Nothing is displayed on the remote controller.	Power is not supplied.	Check power supply wiring.
	Incorrect setting	Check the setting with the DN codes.
Almost no or little water flow. Check code [A01]	Air bite in the pump	Release air completely according to the procedure.
	Low hydraulic pressure	Set hydraulic pressure considering pipe height, and replenish water until manometer shows a value of set hydraulic pressure or more.
	Strainer is clogged.	Clean the strainer.
	Large resistance on the hydro side	Widen water path to the Hydro Unit or adopt a bypass valve.
	Malfunction of motorized 3-way valve for hot water supply	Check wiring and parts.
Hot water leaks from overpressure preventive valve.	Excessive hydraulic pressure	Set hydraulic pressure considering pipe height, and replenish water until manometer shows a value of set hydraulic pressure or more.
	Insufficient capacity of expansion tank	Check expansion tank capacity compared to total water amount. If it is insufficient, install another expansion tank.
	Expansion tank failure	Check the air pressure.
Pump lock. Check code [A14]	Pump lock due to clogging of dust.	Insert a Phillips screwdriver into the hole and turn to the left or right to unlock. 

Failure mode detected by the Hydro Unit

Please don't continue backup operation in a state of displaying a check code.
Remove the cause of the anomaly immediately.

O ....Possible
× ....Not possible

Check code	Diagnostic functional operation			Determination and action
	Operational cause	Backup operation	Automatic reset	
A01	**Pump or flowing quantity failure** Detected by flow rate abnormality	×	×	1. Almost no or little water flow. • Not enough vent air • Dirt clogging in the water piping system. • The water piping is too long. • Installation of buffer tank and secondary pump
A02	**Temperature increase failure** (heating) (TWI, TWO, THO)	×	O	1. Check the water inlet, water outlet and heater outlet (TWI, TWO, THO) sensors. 2. Failure of the backup heater (failure automatic reset thermostat).
A03	**Temperature increase failure** (hot water supply) (TTW)	Heating O Hot water ×	O	1. Check the hot water cylinder sensor (TTW). 2. Check the hot water cylinder thermal cut-out.
A04	**Antifreeze operation**	O	×	1. Almost no or little water flow. • Dirt clogging in the water piping system. • The water piping is too long or too short. 2. Check the heater power circuit. • Power supply voltage, breaker, power supply connection 3. Set the presence of the backup heater. 4. Check the water inlet, water outlet and heat exchange (TWI, TWO, TC) sensors and flow sensor.
A05	**Piping antifreeze operation**	O	O	1. Check the heater power circuit. • Power supply voltage, breaker, power supply connection 2. Check the water inlet, water outlet and heater outlet sensors (TWI, TWO, THO). 3. Disconnection of the backup heater.
A08	**Low pressure sensor operation failure**	O	×	1. Almost no or little water flow. 2. Failure of the flow sensor. 3. On-load cooling or prolonged defrosting (a lot of frost formation) under the above conditions. 4. Failure in the low pressure sensor. 5. Check the refrigeration cycle (gas leak).
A09	**Overheat protection operation** (Thermostat of the backup heater)	×	×	1. No water (heating without water) or no water flow. 2. Failure of the flow sensor. 3. Failure of the backup heater (poor automatic reset thermostat).
A10	**Antifreeze operation 2**	Heating × Hot water O	×	1. Almost no or little water flow. 2. Check the water inlet, water outlet and heat exchange (TWO, TC) sensors.
A11	**Operation of the release protection**	Heating × Hot water O	×	1. Almost no water flow. 2. Failure of the flow sensor. 3. Check the water outlet temperature sensor (TWO).

O ....Possible
× ....Not possible

Check code	Diagnostic functional operation			Determination and action
	Operational cause	Backup operation	Automatic reset	
A12	**Heating, hot water heater failure**	O	O	1. Activated by a large load of heating or hot water supply. 2. Check the heater power circuit (backup or hot water cylinder heater). • Power supply voltage, breaker, power supply connection
A13	**Pump failure**	×	×	1. Pump has stopped by a certain cause. • Low supply voltage. • High humidity around the electric box of the pump. • Dew condensation to the electric board of the pump. • Once turn off the power supply to the system and turn on again and operate the system.
A14	**Pump failure**	×	×	• Low supply voltage. • Pump lock due to clogging of dust.
A15	**Pump failure (for zone2)**	O	×	• Low supply voltage. • Pump lock due to clogging of dust.
E03	**Regular communication failure between Hydro Unit and remote controller**	×	O	1. Check remote controller connection. 2. Failure in the remote controller.
E04	**Regular communication failure between Hydro Unit and Outdoor Unit**	O	O	1. Check the serial circuit. • Miswiring of the crossover between the Hydro Unit and the Outdoor Unit
E08	**Duplicate address of Hydro Unit, or Duplicate master Hydro Unit during Group control**	×	O	1. Check Hydro Unit addresses. (DN 14)
E14	**Regular communication failure between Hydro Unit and 0-10V-IF**	×	O	1. Check the 0-10V-IF connection. 2. Failure in the 0-10V-IF.
E18	**Regular communication failure between master Hydro Unit and slave Hydro Unit during Group control**	×	O	1. Check the Hydro Unit connection. • Miswiring of the master and slave Hydro Unit.
F03	**TC sensor failure**	O	O	1. Check the resistance value and connection of the heat exchange temperature sensor (TC).
F10	**TWI sensor failure**	O	O	1. Check the resistance value and connection of the water inlet temperature sensor (TWI).
F11	**TWO sensor failure**	×	O	1. Check the resistance value and connection of the water outlet temperature sensor (TWO).
F14	**TTW sensor failure**	Heating O Hot water ×	O	1. Check the resistance value and connection of the hot water cylinder sensor (TTW).
F17	**TFI sensor failure**	Heating × Hot water O	O	1. Check the resistance value and connection of the floor-inlet temperature sensor (TFI).

O ....Possible
× ....Not possible

Check code	Diagnostic functional operation			Determination and action
	Operational cause	Backup operation	Automatic reset	
F18	**THO sensor failure**	×	O	1. Check the resistance value and connection of the heater outlet temperature sensor (THO).
F19	**Detection of THO disconnection failure**	×	×	1. Check for any disconnection of the heater outlet temperature sensor (THO).
F20	**TFI sensor failure**	Heating × Hot water O	×	1. Check the connection of the floor-inlet temperature sensor (TFI).
F23	**Low pressure sensor failure**	O	O	1. Check the connection (body or connection wiring) of the low pressure sensor. 1. Check the resistance value of the low pressure sensor.
F29	**EEROM failure**	×	×	1. Replace the P.C. board. (Hydro Unit)
F30	**Extended IC failure**	×	×	1. Replace the P.C. board. (Hydro Unit)
F32	**Flow sensor failure**	×	O	1. Check the connection of flow sensor. 2. Check the water flow from the external pump. 3. Check the flow rate detected by flow sensor and actual flow.
F33	**Flowing quantity failure** 1)Detected by TC sensor TC ≥ 68 °C is detected in the heating or hot water supply heat pump operation(except for defrosting).	×	×	No or little water flow Failure of the flow sensor
	2)Detected by flowing quantity When the stopped built-in circulation pump starts its opertion, the flow sensor status is detecting “water flow”.			Failure of the flow sensor
L02	**Combination failure** Model name of the Outdoor Unit is different.	×	×	1. Check the model name of the Outdoor Unit. 2. Check the Outdoor Unit type setting (DN 6BD) Note: If the check code occurs even if the combination of the system is correct, contact the Technical center.
L03	**Duplicate main Hydro unit during Group control** There are more than one header units in group.	×	×	1. Check Hydro Unit addresses. (DN 14) 2. Check for any change made to remote control connection (group/individual) since Hydro address setting.
L07	**Group line in individual Hydro Unit** There is at least one standalone Hydro Unit to which group control cable is connected.	×	×	1. Check Hydro Unit addresses. (DN 14)
L08	**Hydro Unit group / Address unset** Address setting has not been performed for indoor units.	×	×	1.Check Hydro Unit addresses. Note: This code is displayed when power is turned on for the first time after installation.
L09	**Hydro Unit capacity unset**	×	×	1. Set Hydro Unit capacity. (DN 11)
L16	**Setting failure** When ZONE1 has not been set, while ZONE2 has been set.	×	×	1. Check the DN 6B9, 6BA.

O ....Possible
× ....Not possible

Check code	Diagnostic functional operation			Determination and action
	Operational cause	Backup operation	Automatic reset	
L22	**0-10V Setting failure** DN680 settings in group control are not the same for all units.	×	×	1. Check the 0-10V setteing for all units. (DN680)
P31	**Slave Hydro Unit failure which occurswhen failure occurs in master Hydro Unit**	×	O	1. Check the remote controller connection. 2. Failure in the remote controller. 3. Check Hydro Unit addresses.

Failure mode detected by the Outdoor Unit

Check code	Diagnostic functional operation			Determination and action
	Operational cause	Backup operation	Automatic reset	
F04	**TD sensor failure**	O	×	1. Check the resistance value and connection of the discharge sensor (TD).
F06	**TE sensor failure**	O	×	1. Check the resistance value and connection of the heat exchange temperature sensor (TE).
F07	**TL sensor failure**	O	×	1. Check the resistance value and connection of the heat exchange temperature sensor (TL).
F08	**TO sensor failure**	O	×	1. Check the resistance value and connection of the outdoor temperature sensor (TO).
F12	**TS sensor failure**	O	×	1. Check the resistance value and connection of the suction temperature sensor (TS).
F13	**TH sensor failure**	O	×	1. Check the resistance value and connection of the heat-sink temperature sensor (TH).
F15	**TE, TS sensors failure**	O	×	1. Check for any wrong installation of the heat exchange temperature sensor (TE) and the suction temperature sensor (TS).
F24	**PD sensor failure**	O	×	1. Check the value of PD sensor by the remote controller and connection of the PD sensor.
F31	**EEPROM failure**	O	×	1. Replace the outdoor inverter control board.
H01	**Compressor breakdown**	O	×	1. Check the power supply voltage. 2. Over-loaded condition of the refrigeration cycle. 3. Check that the service valve is fully open.
H02	**Compressor lock**	O	×	1. Failure of compressor (lock) – Replace the compressor. 2. Failure of compressor wiring (open phase).
H03	**Failure in the current detection circuit**	O	×	1. Replace the outdoor inverter control board. 2. Check the connection status of the reactor.
H04	**Operation of case thermostat**	O	×	1. Check the refrigeration cycle (gas leak). 2. Check the case thermostat and connector. 3. Check that the service valve is fully open. 4. Failure of the pulse motor valve. 5. Check for kinked piping.
L10	**Unset service PC board jumper** Jumpers have not been cut.	O	×	1. Cut outdoor PC board jumper wire (for service).
L15	**Combination failure** Model name of the Hydro Unit is different.	×	×	1. Check the model name of the Hydro Unit.
L29	**The communication between the outdoor PC board MUCs failure**	O	×	1. Replace the outdoor control board.

Check code	Diagnostic functional operation			Determination and action
	Operational cause	Backup operation	Automatic reset	
P03	**The outlet temperature Failure**	O	×	1. Check the refrigeration cycle (gas leak). 2. Failure of the pulse motor valve. 3. Check the resistance value of the discharge temperature sensor (TD).
P04	**The high pressure switch Failure**	O	×	1. Almost no or little water flow. 2. Failure of the flow sensor. 3. On-load operation under the above conditions. 4. Failure in the high pressure switch. 5. Failure of a refrigerant value to open.
P05	**The power supply voltage Failure**	O	×	1. Check the power supply voltage.
P07	**Overheating of heat-sink Failure**	O	×	1. Check the thread fastening and heat-sink grease between the outdoor control board and the heat-sink. 2. Check the heat-sink fan duct. 3. Check the resistance value of the heat-sink temperature sensor (TH).
P15	**Detection of gas leak**	O	×	1. Check the refrigeration cycle (gas leak). 2. Check that the service valve is fully open. 3. Failure of the pulse motor valve. 4. Check for kinked piping. 5. Check the resistance value of the discharge temperature sensor (TD), the suction temperature sensor (TS). 6. Check the value of PD sensor by the remote controller.
P19	**The 4-way valve inversion Failure**	O	×	1. Check the operation of the 4-way valve unit or the coil characteristics. 2. Failure of the pulse motor valve. 3. Check the resistance value of the heat exchange temperature sensor (TE) and the suction temperature sensor (TS).
P20	**High pressure protection operation**	O	×	1. Check that the service valve is fully open. 2. Failure of the pulse motor valve. 3. Check the outdoor fan system (including clogging). 4. Over-filling of refrigerant. 5. Check the value of PD sensor by the remote controller. 6. The water piping is too short. Install a buffer tank or set the setting temperature lower.
P22	**Outdoor fan system Failure**	O	×	1. Check the lock status of the motor fan. 2. Check the connection of the fan motor cable connector. 3. Check the power supply voltage.

Check code	Diagnostic functional operation			Determination and action
	Operational cause	Backup operation	Automatic reset	
P26	**Short circuit of the compressor driver element Failure**	O	×	1. Abnormality occurs when operating with the compressor wiring disconnected … Check the control board. 2. No abnormality occurs when operating with the compressor wiring disconnected … Compressor rare short.
P29	**Compressor rotor position Failure**	O	×	1. Even if the connection lead wire of the compressor is disconnected, it stops due to an abnormality in the position detection … Replace the inverter control board. 2. Check the wire wound resistor of the compressor. Short circuit … Replace the compressor.

Failure mode detected by the remote controller

Check code	Diagnostic functional operation			Determination and action
	Operational cause	Status of air-conditioning	Condition	
Not displaying at all (cannot operate by the remote controller)	**No communication between Hydro Unit an remote controller**	Stop	–	Failure in the remote controller power supply 1. Check the remote controller wiring. 2. Check the remote controller. 3. Check the Hydro Unit power supply wiring. 4. Check the water heat exchange control board.
E01	**No communication between Hydro Unit and remote controller**	Stop (Automatic reset)	Displayed when the abnormality is detected.	Failure in the reception of the remote controller 1. Check the remote controller crossover. 2. Check the remote controller. 3. Check the hydro power supply wiring. 4. Check the water heat exchanger board.
E02	**Failure in the signal transmission to the Hydro Unit.** (Detected on the remote controller side)	Stop (Automatic reset)	Displayed when the abnormality is detected.	Failure in the transmission of the remote controller 1. Check the transmitter circuit inside the remote controller. … Replace the remote controller.
E09	**Several remote controller base units** (Detected on the remote controller side)	Stop (The handset continues)	Displayed when the abnormality is detected.	1.2 Check several base units with the remote controller … The base unit is only one, and others are handsets.

12 Technical parameters

Technical parameters for heat pump combination heater

Climate condition : average climate

Models:	Outdoor unit				HWT-401HW-E		HWT-601HW-E	
	Indoor unit				HWT-602S21SM3W-E HWT-602S21SM6W-E HWT-602S21ST6W-E	HWT-602S21MM3W-E HWT-602S21MM6W-E HWT-602S21MT6W-E	HWT-602S21SM3W-E HWT-602S21SM6W-E HWT-602S21ST6W-E	HWT-602S21MM3W-E HWT-602S21MM6W-E HWT-602S21MT6W-E
Air-to-water heat pump:					yes		yes	
Water-to-water heat pump:					no		no	
Brine-to-water heat pump:					no		no	
Low-temperature heat pump:					no		no	
Equipped with a supplementary heater:					no		no	
Heat pump combination heater:					yes		yes	
Parameters for Low-temperature application/ Medium-temperature application					Medium		Medium	
				Symbol	**Unit**	**Value**		**Value**
Item	Rated heat output (*)			P_{rated}	kW	5		6
	Seasonal space heating energy efficiency			η_s	%	135		132
	Declared capacity for heating for part load at indoor temperature 20 °C and outdoor temperature Tj	Tj = - 7 °C		Pdh	kW	4.0		5.0
		Tj = +2 °C		Pdh	kW	2.5		3.4
		Tj = + 7 °C		Pdh	kW	1.6		2.0
		Tj = + 12 °C		Pdh	kW	1.5		1.5
		Tj = bivalent temperature		Pdh	kW	4.0		5.0
		Tj = operation limit temperature		Pdh	kW	3.5		4.5
		Tj = - 15 °C (if TOL < - 20 °C)		Pdh	kW	-		-
	Bivalent temperature			T_{biv}	°C	-7		-7
	Cycling interval capacity for heating			P_{cych}	kW	-		-
	Degradation co-efficient (**)			C_{dh}	-	0.8		0.8
	Declared coefficient of performance or primary energy ratio for part load at indoor temperature 20 °C and outdoor temperature Tj	Tj = - 7 °C		COPd	-	2.18		2.10
		Tj = +2 °C		COPd	-	3.48		3.22
		Tj = + 7 °C		COPd	-	4.28		4.58
		Tj = + 12 °C		COPd	-	6.35		6.35
		Tj = bivalent temperature		COPd	-	2.18		2.10
		Tj = operation limit temperature		COPd	-	1.83		1.81
		Tj = - 15 °C (if TOL < - 20 °C)		COPd	-	-		-
	Operation limit temperature			TOL	°C	-10		-10
	Cycling interval efficiency			P_{cych}	-	-		-
	Heating water operating limit temperature			WTOL	°C	55		55
Power consumption in modes other than active mode	Off mode			P_{OFF}	kW	0.008		0.008
	Thermostat-off mode			P_{TO}	kW	0.040		0.040
	Standby mode			P_{SB}	kW	0.008		0.008
	Crankcase heater mode			P_{CK}	kW	0.008		0.008
Supplementary heater	Rated heat output (*)			P_{sup}	kW	1.5		1.5
	Type of energy input					220-240V ~,50Hz		220-240V ~,50Hz
Other items	Capacity control					variable		variable
	Sound power level, indoors/outdoors			L_{WA}	dB	40/65(S21S) 45/65(S21M)		40/65(S21S) 45/65(S21M)
	Rated air flow rate, outdoors			-	m^3/h	2015		2015
For heat pump combination heater:	Declared load profile			-	-	L		L
	Daily electricity consumption			Q_{elec}	kWh	3.710		3.710
	Water heating energy efficiency			η_{wh}	%	133		133
contact details :	Toshiba Carrier Air-conditioning Europe Sp. z o.o., ul. Gdańska 131, 62-200 Gniezno, Poland							

(*) For heat pump space heaters and heat pump combination heaters, the rated heat output Prated is equal to the design load for heating Pdesignh, and the rated heat output of a supplementary heater Psup is equal to the supplementary capacity for heating sup(Tj).
(**) If Cdh is not determined by measurement then the default degradation coefficient is Cdh = 0,9.

Technical parameters for heat pump combination heater

Climate condition : average climate

Models:	Outdoor unit				HWT-801H(R)W-E		HWT-1101H(R)W-E	
	Indoor unit				HWT-1102S21SM3W-E HWT-1102S21SM6W-E HWT-1102S21ST6W-E HWT-1102S21ST9W-E	HWT-1102S21MM3W-E HWT-1102S21MM6W-E HWT-1102S21MT6W-E HWT-1102S21MT9W-E	HWT-1102S21SM3W-E HWT-1102S21SM6W-E HWT-1102S21ST6W-E HWT-1102S21ST9W-E	HWT-1102S21MM3W-E HWT-1102S21MM6W-E HWT-1102S21MT6W-E HWT-1102S21MT9W-E
Air-to-water heat pump:					yes		yes	
Water-to-water heat pump:					no		no	
Brine-to-water heat pump:					no		no	
Low-temperature heat pump:					no		no	
Equipped with a supplementary heater:					no		no	
Heat pump combination heater:					yes		yes	
Parameters for Low-temperature application/ Medium-temperature application					Medium		Medium	
				Symbol	**Unit**	**Value**		**Value**
Item	Rated heat output (*)			P_{rated}	kW	8		8
	Seasonal space heating energy efficiency			η_s	%	142		142
	Declared capacity for heating for part load at indoor temperature 20 °C and outdoor temperature Tj	Tj = - 7 °C		Pdh	kW	7.3		7.3
		Tj = +2 °C		Pdh	kW	4.6		4.6
		Tj = + 7 °C		Pdh	kW	3.0		3.0
		Tj = + 12 °C		Pdh	kW	2.3		2.3
		Tj = bivalent temperature		Pdh	kW	7.3		7.3
		Tj = operation limit temperature		Pdh	kW	6.7		6.7
		Tj = - 15 °C (if TOL < - 20 °C)		Pdh	kW	-		-
	Bivalent temperature			T_{biv}	°C	-7		-7
	Cycling interval capacity for heating			P_{cych}	kW	-		-
	Degradation co-efficient (**)			C_{dh}	-	0.9		0.9
	Declared coefficient of performance or primary energy ratio for part load at indoor temperature 20 °C and outdoor temperature Tj	Tj = - 7 °C		COPd	-	2.12		2.12
		Tj = +2 °C		COPd	-	3.60		3.58
		Tj = + 7 °C		COPd	-	4.75		4.75
		Tj = + 12 °C		COPd	-	7.00		7.00
		Tj = bivalent temperature		COPd	-	2.12		2.12
		Tj = operation limit temperature		COPd	-	1.90		1.89
		Tj = - 15 °C (if TOL < - 20 °C)		COPd	-	-		-
	Operation limit temperature			TOL	°C	-10		-10
	Cycling interval efficiency			P_{cych}	-	-		-
	Heating water operating limit temperature			WTOL	°C	65		65
Power consumption in modes other than active mode	Off mode			P_{OFF}	kW	0.007		0.007
	Thermostat-off mode			P_{TO}	kW	0.049		0.049
	Standby mode			P_{SB}	kW	0.007		0.007
	Crankcase heater mode			P_{CK}	kW	0.000		0.000
Supplementary heater	Rated heat output (*)			P_{sup}	kW	1.3		1.3
	Type of energy input					220-240V ~,50Hz		220-240V ~,50Hz
Other items	Capacity control					variable		variable
	Sound power level, indoors/ outdoors			L_{WA}	dB	40/65(S21S) 45/65(S21M)		40/65(S21S) 45/65(S21M)
	Rated air flow rate, outdoors			-	m^3/h	3142		3506
For heat pump combination heater:	Declared load profile			-	-	XL		XL
	Daily electricity consumption			Q_{elec}	kWh	5.828		5.828
	Water heating energy efficiency			η_{wh}	%	135		135
contact details :	Toshiba Carrier Air-conditioning Europe Sp. z o.o., ul. Gdańska 131, 62-200 Gniezno, Poland							

(*) For heat pump space heaters and heat pump combination heaters, the rated heat output Prated is equal to the design load for heating Pdesignh, and the rated heat output of a supplementary heater Psup is equal to the supplementary capacity for heating sup(Tj).
(**) If Cdh is not determined by measurement then the default degradation coefficient is Cdh = 0,9.

Technical parameters for heat pump combination heater

Climate condition : average climate

Models:	Outdoor unit				HWT-1401H(R)W-E / HWT-1401H(R)W-E
	Indoor unit				HWT-1402S21SM3W-E / HWT-1402S21MM3W-E HWT-1402S21SM6W-E / HWT-1402S21MM6W-E HWT-1402S21ST6W-E / HWT-1402S21MT6W-E HWT-1402S21ST9W-E / HWT-1402S21MT9W-E
Air-to-water heat pump:					yes
Water-to-water heat pump:					no
Brine-to-water heat pump:					no
Low-temperature heat pump:					no
Equipped with a supplementary heater:					no
Heat pump combination heater:					yes
Parameters for Low-temperature application/ Medium-temperature application					Medium
			Symbol	**Unit**	**Value**
Item	Rated heat output (*)		P_{rated}	kW	11
	Seasonal space heating energy efficiency		η_s	%	138
	Declared capacity for heating for part load at indoor temperature 20 °C and outdoor temperature Tj	Tj = - 7 °C	Pdh	kW	9.9
		Tj = +2 °C	Pdh	kW	6.2
		Tj = + 7 °C	Pdh	kW	3.9
		Tj = + 12 °C	Pdh	kW	4.2
		Tj = bivalent temperature	Pdh	kW	9.9
		Tj = operation limit temperature	Pdh	kW	9.4
		Tj = - 15 °C (if TOL < - 20 °C)	Pdh	kW	-
	Bivalent temperature		T_{biv}	°C	-7
	Cycling interval capacity for heating		P_{cych}	kW	-
	Degradation co-efficient (**)		C_{dh}	-	0.9
	Declared coefficient of performance or primary energy ratio for part load at indoor temperature 20 °C and outdoor temperature Tj	Tj = - 7 °C	COPd	-	2.21
		Tj = +2 °C	COPd	-	3.34
		Tj = + 7 °C	COPd	-	4.76
		Tj = + 12 °C	COPd	-	7.27
		Tj = bivalent temperature	COPd	-	2.21
		Tj = operation limit temperature	COPd	-	2.01
		Tj = - 15 °C (if TOL < - 20 °C)	COPd	-	-
	Operation limit temperature		TOL	°C	-10
	Cycling interval efficiency		P_{cych}	-	-
	Heating water operating limit temperature		WTOL	°C	65
Power consumption in modes other than active mode	Off mode		P_{OFF}	kW	0.011
	Thermostat-off mode		P_{TO}	kW	0.052
	Standby mode		P_{SB}	kW	0.011
	Crankcase heater mode		P_{CK}	kW	0.000
Supplementary heater	Rated heat output (*)		P_{sup}	kW	1.7
	Type of energy input				220-240V ~,50Hz
Other items	Capacity control				variable
	Sound power level, indoors/outdoors		L_{WA}	dB	42/62(S21S) 46/62(S21M)
	Rated air flow rate, outdoors		-	m^3/h	4720
For heat pump combination heater:	Declared load profile		-	-	XL
	Daily electricity consumption		Q_{elec}	kWh	6.244
	Water heating energy efficiency		η_{wh}	%	126
contact details :	Toshiba Carrier Air-conditioning Europe Sp. z o.o. , ul. Gdańska 131, 62-200 Gniezno, Poland				

(*) For heat pump space heaters and heat pump combination heaters, the rated heat output Prated is equal to the design load for heating Pdesignh, and the rated heat output of a supplementary heater Psup is equal to the supplementary capacity for heating sup(Tj).
(**) If Cdh is not determined by measurement then the default degradation coefficient is Cdh = 0,9.

Technical parameters for heat pump combination heater

Climate condition : average climate

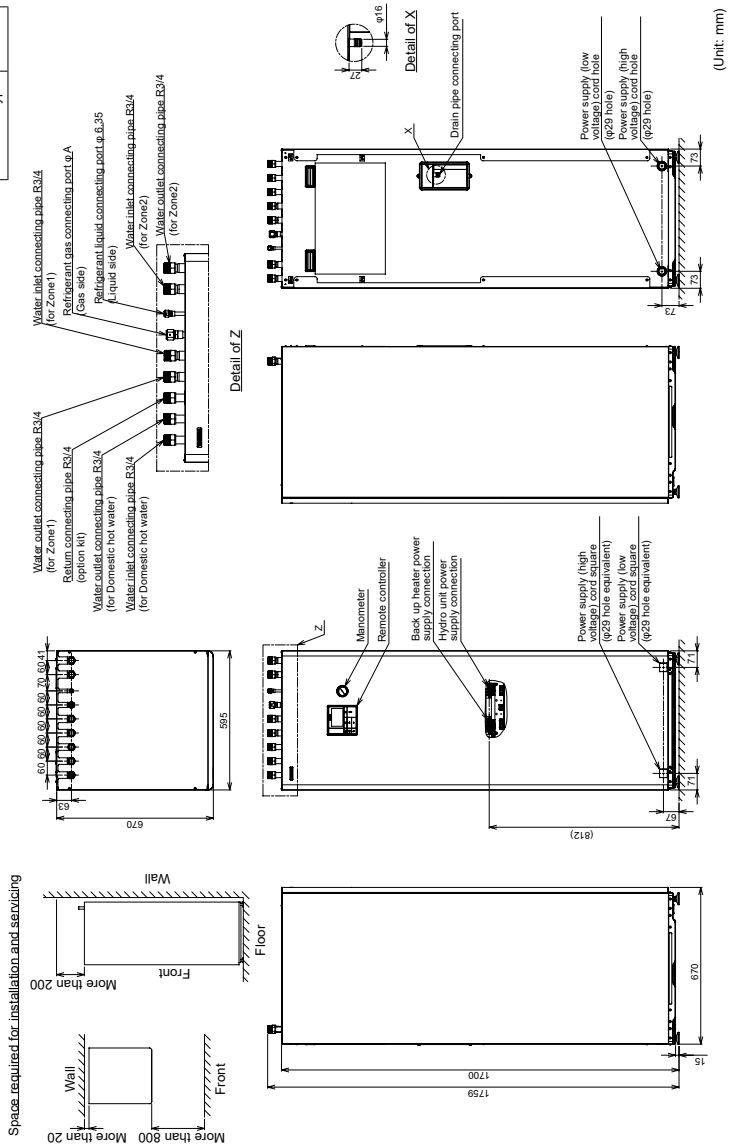
Models:	Outdoor unit				HWT-801H8(R)W-E	HWT-1101H8(R)W-E	HWT-1401H8(R)W-E
	Indoor unit				HWT-1102S21SM3W-E HWT-1102S21SM6W-E HWT-1102S21ST6W-E HWT-1102S21ST9W-E HWT-1102S21MM3W-E HWT-1102S21MM6W-E HWT-1102S21MT6W-E HWT-1102S21MT9W-E	HWT-1102S21SM3W-E HWT-1102S21SM6W-E HWT-1102S21ST6W-E HWT-1102S21ST9W-E HWT-1102S21MM3W-E HWT-1102S21MM6W-E HWT-1102S21MT6W-E HWT-1102S21MT9W-E	HWT-1402S21SM3W-E HWT-1402S21SM6W-E HWT-1402S21ST6W-E HWT-1402S21ST9W-E HWT-1402S21MM3W-E HWT-1402S21MM6W-E HWT-1402S21MT6W-E HWT-1402S21MT9W-E
Air-to-water heat pump:					yes	yes	yes
Water-to-water heat pump:					no	no	no
Brine-to-water heat pump:					no	no	no
Low-temperature heat pump:					no	no	no
Equipped with a supplementary heater:					no	no	no
Heat pump combination heater:					yes	yes	yes
Parameters for Low-temperature application/ Medium-temperature application					Medium	Medium	Medium
			Symbol	**Unit**	**Value**	**Value**	**Value**
Item	Rated heat output (*)		P_{rated}	kW	8	10	11
	Seasonal space heating energy efficiency		η_s	%	132	138	138
	Declared capacity for heating for part load at indoor temperature 20 °C and outdoor temperature Tj	Tj = - 7 °C	Pdh	kW	7.3	9.0	9.9
		Tj = +2 °C	Pdh	kW	8.6	8.6	6.2
		Tj = + 7 °C	Pdh	kW	3.9	3.9	3.9
		Tj = + 12 °C	Pdh	kW	4.4	4.4	4.2
		Tj = bivalent temperature	Pdh	kW	9.0	9.0	9.9
		Tj = operation limit temperature	Pdh	kW	7.7	7.5	9.4
		Tj = - 15 °C (if TOL < - 20 °C)	Pdh	kW	-	-	-
	Bivalent temperature		T_{biv}	°C	-7	-7	-7
	Cycling interval capacity for heating		P_{cych}	kW	-	-	-
	Degradation co-efficient (**)		C_{dh}	-	0.9	0.9	0.9
	Declared coefficient of performance or primary energy ratio for part load at indoor temperature 20 °C and outdoor temperature Tj	Tj = - 7 °C	COPd	-	2.28	2.24	2.21
		Tj = +2 °C	COPd	-	3.12	3.23	3.34
		Tj = + 7 °C	COPd	-	4.67	5.03	4.76
		Tj = + 12 °C	COPd	-	7.51	8.43	7.27
		Tj = bivalent temperature	COPd	-	2.28	2.24	2.21
		Tj = operation limit temperature	COPd	-	1.93	1.88	2.01
		Tj = - 15 °C (if TOL < - 20 °C)	COPd	-	-	-	-
	Operation limit temperature		TOL	°C	-10	-10	-10
	Cycling interval efficiency		P_{cych}	-	-	-	-
	Heating water operating limit temperature		WTOL	°C	65	65	65
Power consumption in modes other than active mode	Off mode		P_{OFF}	kW	0.011	0.011	0.011
	Thermostat-off mode		P_{TO}	kW	0.052	0.052	0.052
	Standby mode		P_{SB}	kW	0.011	0.011	0.011
	Crankcase heater mode		P_{CK}	kW	0.000	0.000	0.000
Supplementary heater	Rated heat output (*)		P_{sup}	kW	2.3	2.5	1.7
	Type of energy input				380-415V 3N~, 50Hz	380-415V 3N~, 50Hz	380-415V 3N~, 50Hz
Other items	Capacity control				variable	variable	variable
	Sound power level, indoors/ outdoors		L_{WA}	dB	40/61(S21S) 45/61(S21M)	40/61(S21S) 45/61(S21M)	42/62(S21S) 46/62(S21M)
	Rated air flow rate, outdoors		-	m^3/h	3506	4720	4720
For heat pump combination heater:	Declared load profile		-	-	XL	XL	XL
	Daily electricity consumption		Q_{elec}	kWh	6.290	6.290	6.244
	Water heating energy efficiency		η_{wh}	%	125	125	126
contact details :	Toshiba Carrier Air-conditioning Europe Sp. z o.o., ul. Gdańska 131, 62-200 Gniezno, Poland						

(*) For heat pump space heaters and heat pump combination heaters, the rated heat output Prated is equal to the design load for heating Pdesignh, and the rated heat output of a supplementary heater Psup is equal to the supplementary capacity for heating sup(Tj).
(**) If Cdh is not determined by measurement then the default degradation coefficient is Cdh = 0,9.

13 Construction view

HWT-602S21SM3W-E(TR), HWT-602S21SM6W-E(TR), HWT-602S21ST6W-E(TR), HWT-602S21MM3W-E(TR)
HWT-602S21MM6W-E(TR), HWT-602S21MT6W-E(TR), HWT-1102S21SM3W-E(TR), HWT-1102S21SM6W-E(TR)
HWT-1102S21ST6W-E(TR), HWT-1102S21ST9W-E(TR), HWT-1102S21MM3W-E(TR), HWT-1102S21MM6W-E(TR)
HWT-1102S21MT6W-E(TR), HWT-1102S21MT9W-E(TR), HWT-1402S21SM3W-E(TR), HWT-1402S21SM6W-E(TR)
HWT-1402S21ST6W-E(TR), HWT-1402S21ST9W-E(TR), HWT-1402S21MM3W-E(TR), HWT-1402S21MM6W-E(TR)
HWT-1402S21MT6W-E(TR), HWT-1402S21MT9W-E(TR)

Model name	φ A
HWT-60 type	φ 12.7
HWT-110 type HWT-140 type	φ 15.88



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